



# HUMANIZING THE DIGITAL EXPERIENCE

TDK Developers Conference 2018



*InvenSense*



tronics   
microsystems



 MICRONAS



# **InvenSense – Motion Sensor Applications and Solutions for the Internet of Moving Things**

*Prakash Madhvapathy*

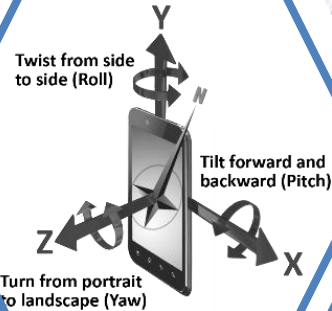
# TDK MEMS Sensors are driving new IOT Applications



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## IMU Sensors in Smartphones

Movement,  
Gestures, Orientation,  
Image Stabilization



## Augmented & Virtual Reality

6 DoF Movement,  
Orientation Tracking,  
Object overlay



## IMU Sensors in Automotive

In-cabin & safety,  
GPS Assistance,  
ADAS, Infotainment

## Robotics & Artificial Intell.

Motion, Audio, Touch,  
Pressure, Proximity,  
Environmental



## Biometrics

Ultrasonic Fingerprint  
Authentication for  
Secure Payment,  
Medical Access

## Microphones

High SNR, high AOP  
Far-field audibility,  
Noise cancellation,  
beamforming



## Pressure

Elevation tracking,  
Hovering, Autopilot,  
Navigation Aiding,  
Image Stabilization  
in Drones



# TDK Motion Sensors: Leadership for every Application



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Noise, sensitivity, offset for Android/daydream/ARCore



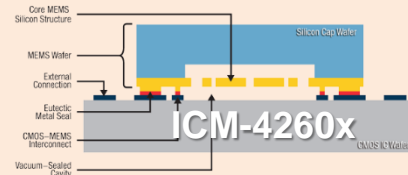
Noise&temp stability for AR/VR/HMD



HW engine with hosted algos for features & fusion



Noise, sensitivity, temp stability for Image stabilization



Precision, stability, range & resolution 6DOF & fast motion



Vibration rejection for HiFi Audio



Predictive Fusion for Hybrid EIS



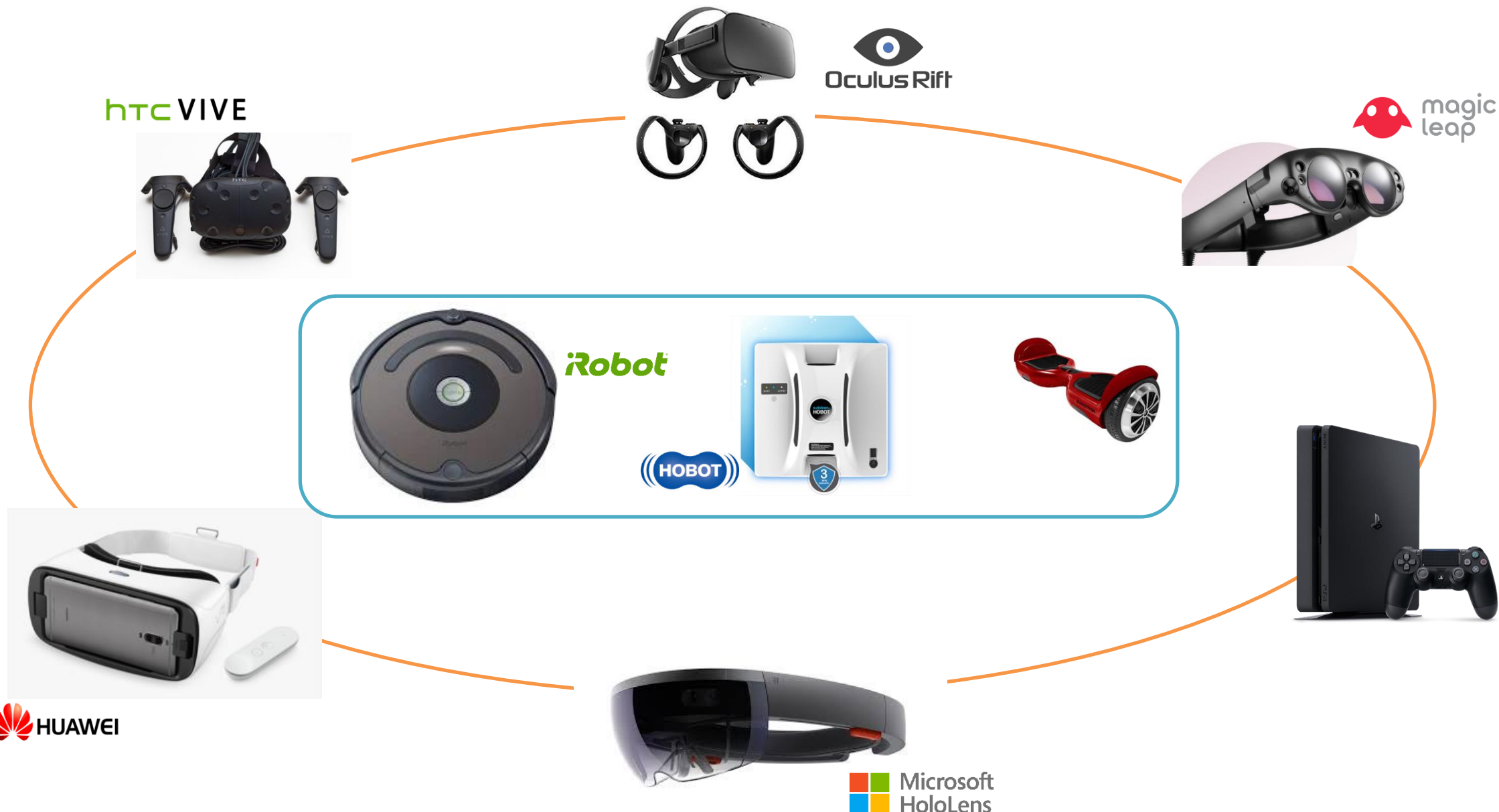
Lowest noise & Time/temp Stability Robotics & IoT



# Consumer Products with TDK Motion Sensors



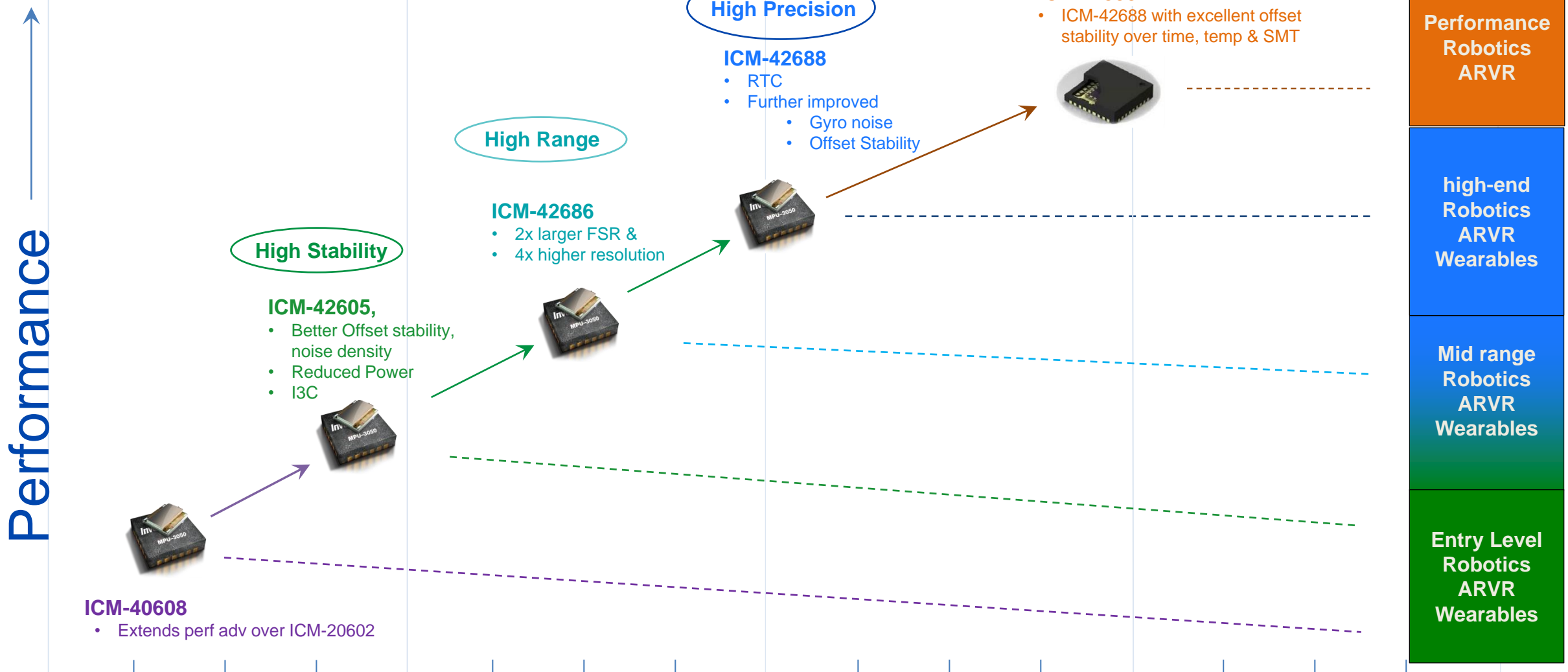
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# Consumer Motion Sensor Roadmap



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# **Motion Sensor Use Cases for VR**

# ICM-42686: the need for speed (... extended FSR)



- Problem of Saturation

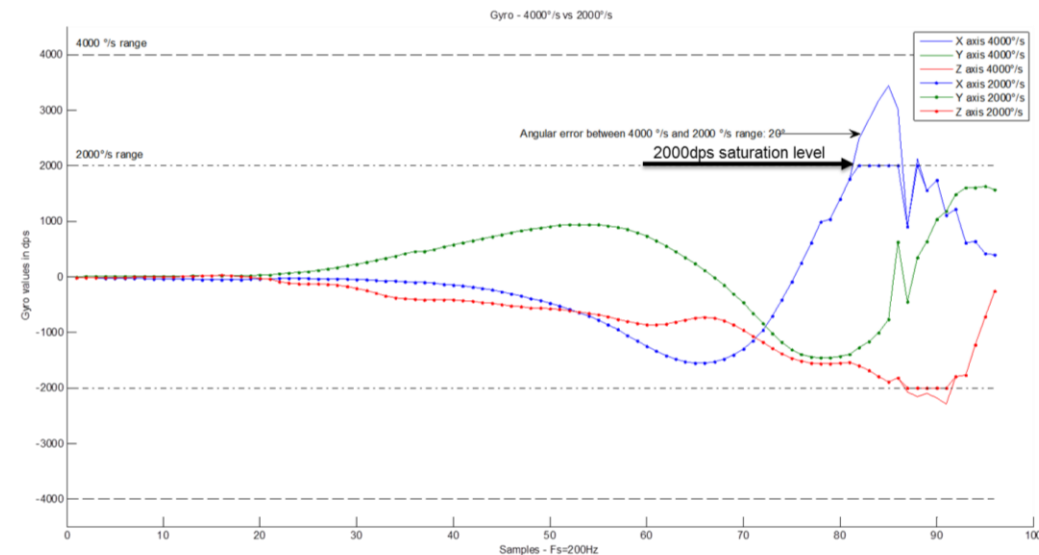
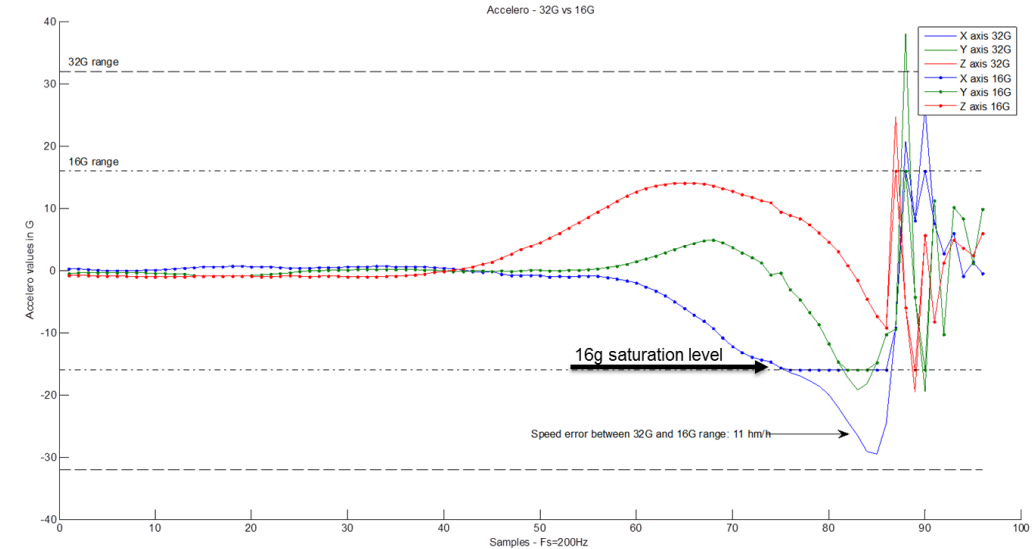
- Both accel and gyro sensors saturate during fast linear or rotational acceleration

- Motion Underestimation

- In saturation, accel/gyro underestimate real acceleration and rotation

- Effect: Virtual to Physical divergence

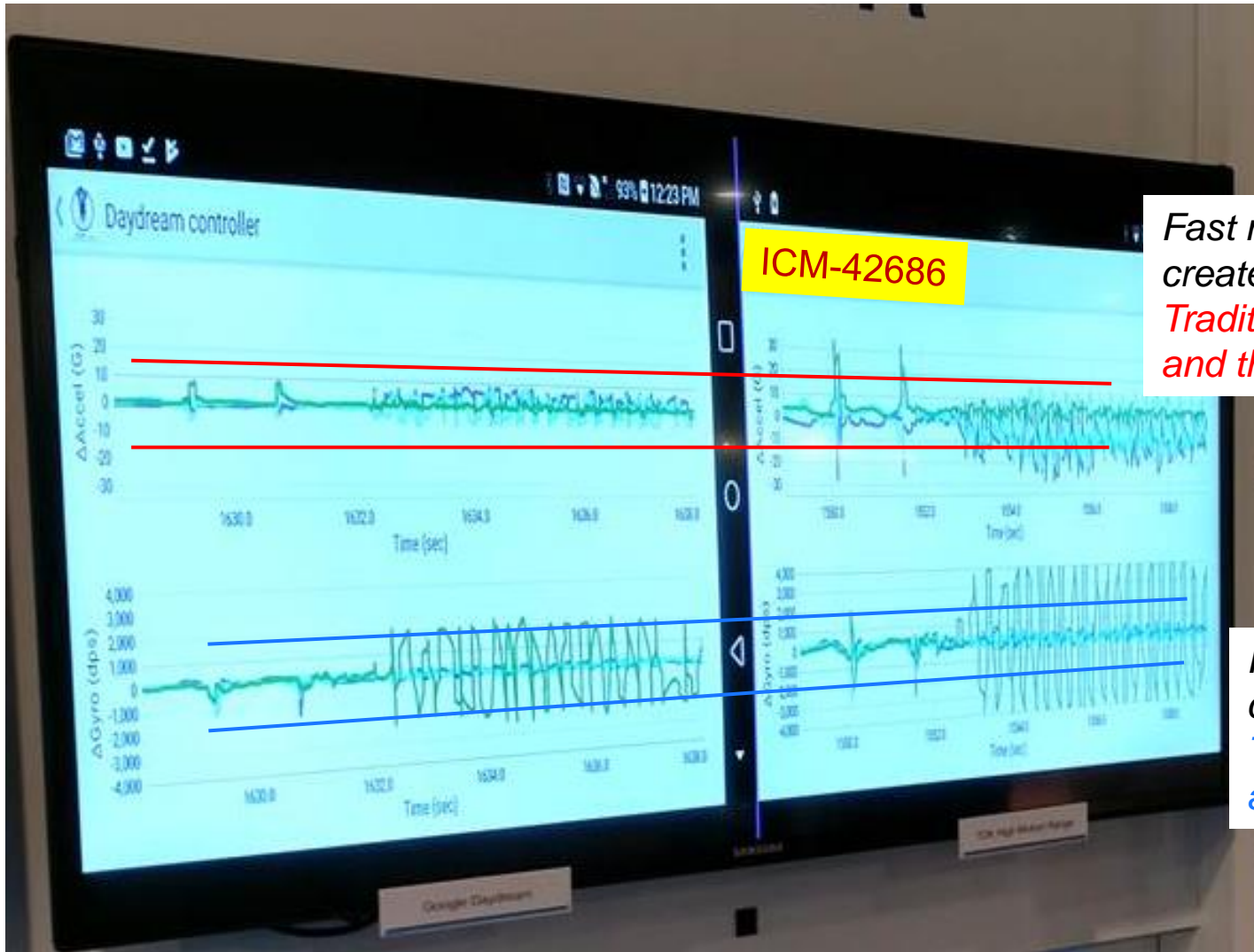
- Virtual and Physical pose and positions diverge, rendering game unplayable



Only ICM-42686 supports any motion:  
32g accel and 4000dps gyro FSR

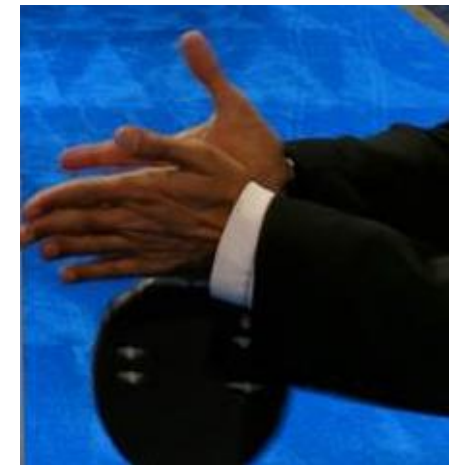


# VR/AR use case: keeping track



*Fast movement easily creates acceleration >16g  
Traditional 6-axis saturate and the game is over*

*Fast movement easily creates rotation >2000dps  
Traditional 6-axis saturate and the game is over*



→ Only ICM-42686 can support 32g accel and 4000dps gyro FSR, supporting any motion



- 19-bit output for highest resolution gyro motion sensing at any FSR

FSR \ output	Sensitivity @ 16-bit	Sensitivity @ 19-bit	Part #
2000dps	61 mdps/bit	7.6 mdps/bit	ICM-42686, ICM-42688
4000dps	122 mdps/bit	15.2 mdps/bit	ICM-42686 only

→ 42686 resolution @ 4000dps FSR is 4x higher than BMI/ST resolution @ 2000dps

- 18-bit output for highest resolution linear acceleration sensing

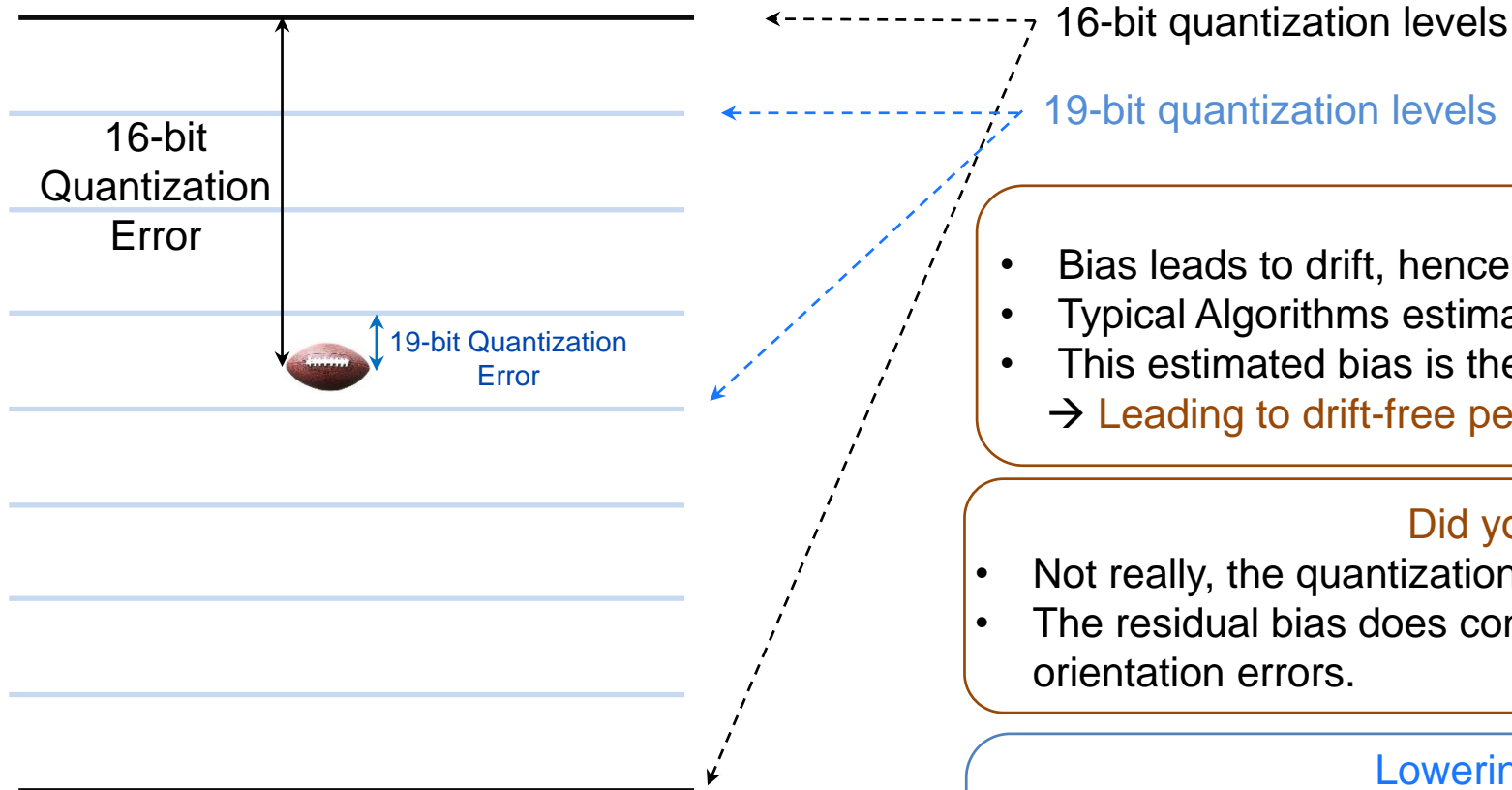
FSR \ output	Sensitivity @ 16-bit	Sensitivity @ 18-bit	Part #
16g	0.488 mg/bit	0.122 mg/bit	ICM-42686, ICM-42688
32g	0.976 mg/bit	0.244 mg/bit	ICM-42686 only

- Drift performance improved significantly with high accuracy bias estimation
  - 8x better resolution in gyro bias estimation, 4x better resolution in accel bias estimation
  - Enhanced in-run calibration and factory calibration
- Low latency enabled by low noise figures (2.8mdps/ $\sqrt{\text{Hz}}$ , 75ug/ $\sqrt{\text{Hz}}$ )
  - Less averaging required in software

# We saw the racket, now where is the Ball?



## Bias estimation as a function of bit resolution



### Bias based drift

- Bias leads to drift, hence undesirable
- Typical Algorithms estimate the bias when device is stationary
- This estimated bias is then removed from subsequent measurements  
→ **Leading to drift-free performance**

### Did you say, "Drift Free" ?

- Not really, the quantization error gets in the way of precise estimation
- The residual bias does contribute to drift based position and orientation errors.

### Lowering Bias estimation error

- Therefore, higher bit resolution would lower the quantization (and therefore, bias estimation) error  
→ **19-bits with 8x lower quantization error, therefore leads to very low drift performance**

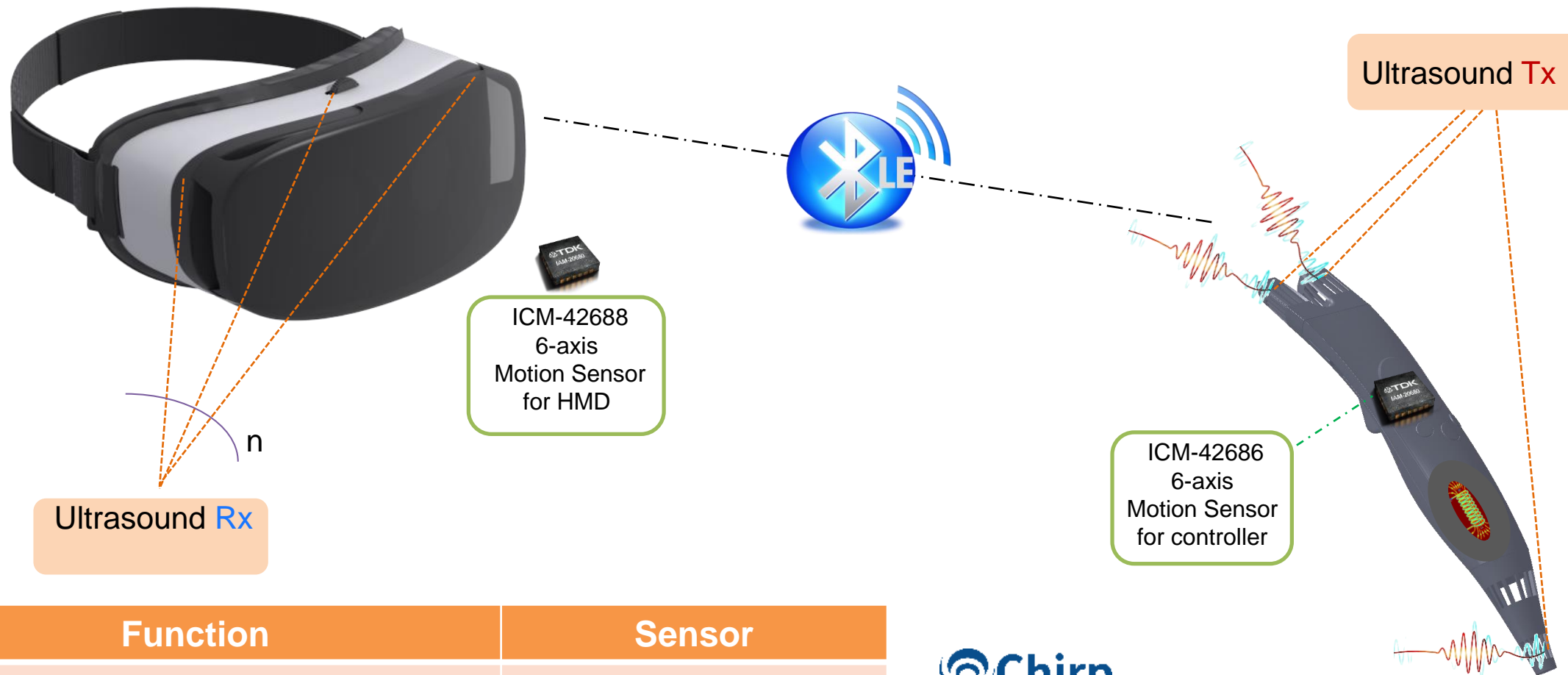


VR Headset & controller alignment is a key requirement for a good VR gaming experience:

- Optical SLAM solutions are limited by line-of-sight requirement, cost and power consumption
- **New InvenSense/Chirp 6DOF reference design provides leading performance at lowest BOM cost**



# ICM-4268x 6DOF : maintaining alignment



Function	Sensor
6DOF position & orientation tracking	ICM-42686 6-axis
3D spatial position 'correction'	Chirp Ultrasound
Communication and sync	BLE



- Sonar on a chip
- Integrated DSP chip – 100x lower power
- Millimeter-sized sensor – 1000x smaller
- Same great range finding performance



- ICM-42686 6-axis motion sensor for high-performance VR controllers
  - ↳ Leverages the superior accel & gyro performance (noise, thermal stability) of the ICM-4260x series
  - ↳ Provides extended motion measurement range for accel (up to 32g) and gyro (up to 4000 dps)
    - Avoids saturation during performance motion sensing and without loss of precision during minimal motion sensing
    - This enables precise and continuous motion sensing for performance sports and VR/game controller applications
  - ↳ Wake-on-motion enables APEX (motion/gesture/fusion) post-processing
    - 42686 operates in low-power accel only mode until wake-on-motion event is sensed (programmable threshold)
    - Host interrupt spawns programmable accel/gyro measurement settings or returns to low-power accel sensing
  - ↳ Adds unprecedented 19-bit output for highest resolution gyro motion sensing at any FSR
    - 42686 resolution for 4000dps FSR is 4x higher than BMI/ST resolution is for 2000dps

FSR \ output	16-bit – 4268x	19-bit – 4268x
2000dps	61mdps/bit	7.6mdps/bit
4000dps	122mdps/bit	15.2mdps/bit

- ICM-42686: availability
  - ↳ ES samples Now and MP in Q4'18

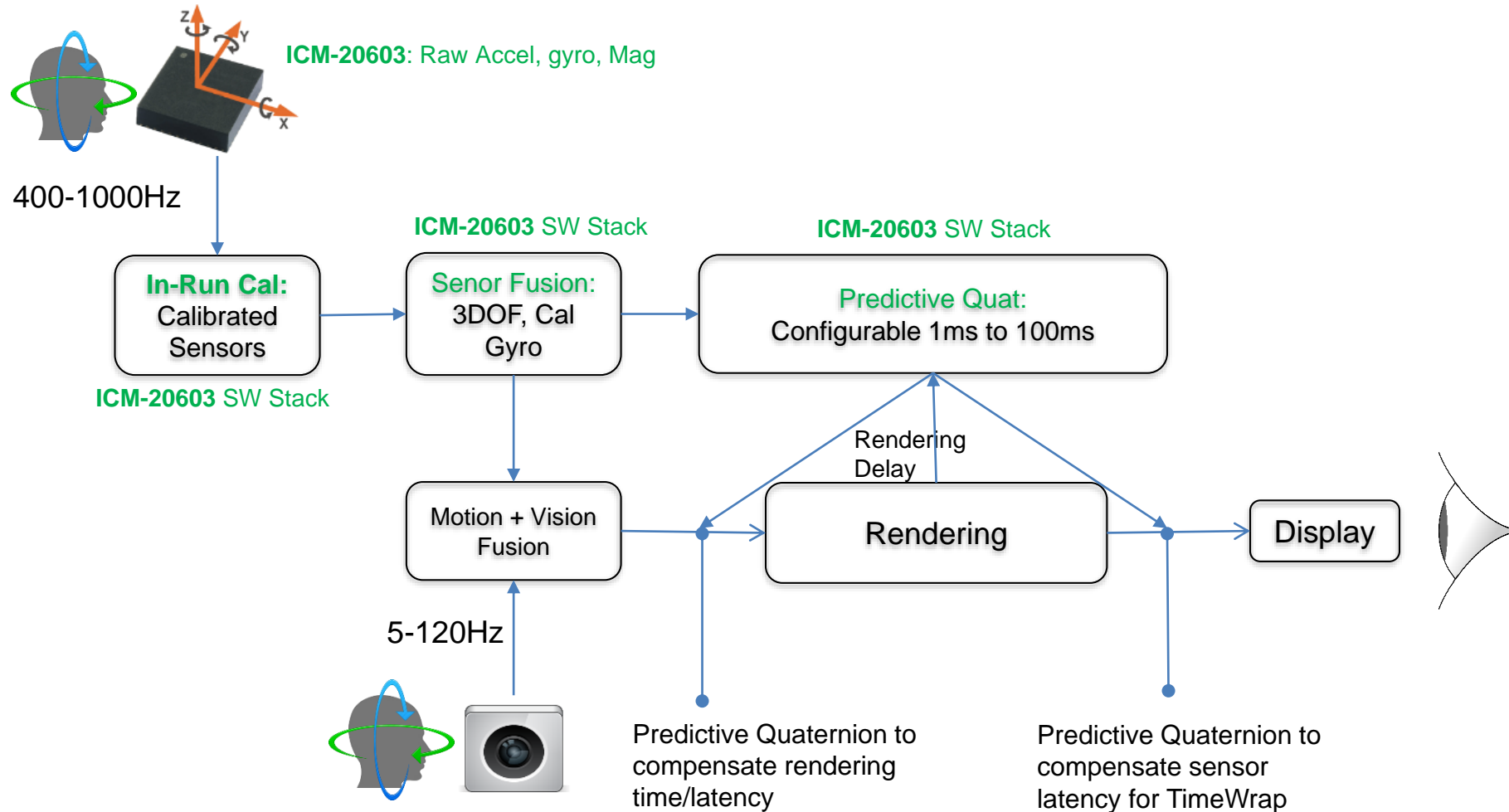


- **Developed for Virtual Reality applications**
- **Algorithms:**
  - Sensor Fusion
  - In-Run Calibration

# HMD, Controller Processing with ICM-20603, ICM-42688



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# In-Run Offset Calibration for “Head” or VR Remote Use Case

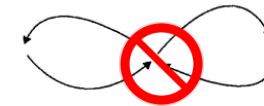


## Accelerometer

- Eliminate the need for highly controlled multi-orientation factory calibration
- Eliminate need of calibrating at multiple temperatures

## Magnetometer

- Eliminate un-natural head motion for calibration, e.g. figure-8, etc, as required by typical mag calibration algorithms



## Gyroscope

- In-use bias tracking reduces residual absolute bias error to <math><0.2\text{dps}</math>
- No need for device to be perfectly stationary, e.g. on table, after power on
- No motion bias calibration also available with <math><0.01\text{dps}</math> accuracy





# ICM-426xx for Robotic Cleaners





- **Orientation (Yaw) errors in Cleaning Robots**
  - Cause poor coverage of floor area
  - Require multiple passes over the floor to get full coverage

- **Yaw errors are caused by**

- **Gyro Sensitivity**

- Measured rotation differs from actual rotation by a small percentage

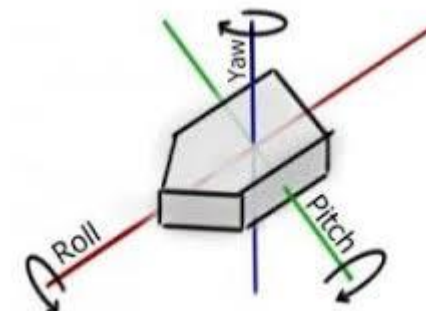
- **Gyro Bias**

- Yaw drift over an hour can be significant
- This is caused by Gyro Bias
  - Every motion sensor has a non-zero Bias
  - Gyro Bias drifts over time and temperature (Robot can heat up by 20°C)

- **Robot tilt**

- Caused when using gyro only design
- Change in pitch/roll confuses Yaw in 1-axis and 3-axis devices

→ *Yaw error and drift should be minimized for better Robot Orientation*





### Industry Leading 6-axis IMUs: Corona XLII

Corona XLII is a family of highest performing 6-axis IMUs

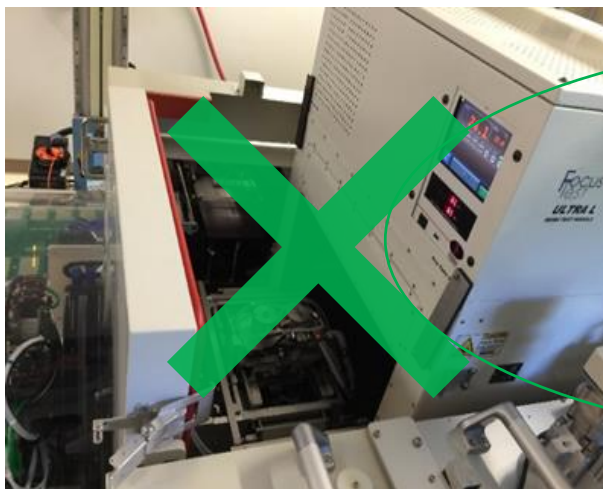
Unparalleled Noise performance: 2.8 mdps/rHz

Lowest Sensitivity Error: 0.5%

Lowest Bias: 0.5dps

Lowest Bias Temperature Coefficient: 5mdps/°C

Lowest Accel Bias: 40mg



Cost Reduction:  
No factory cal required for  
Accel or Gyro Sensitivity

Minimize Yaw  
Error



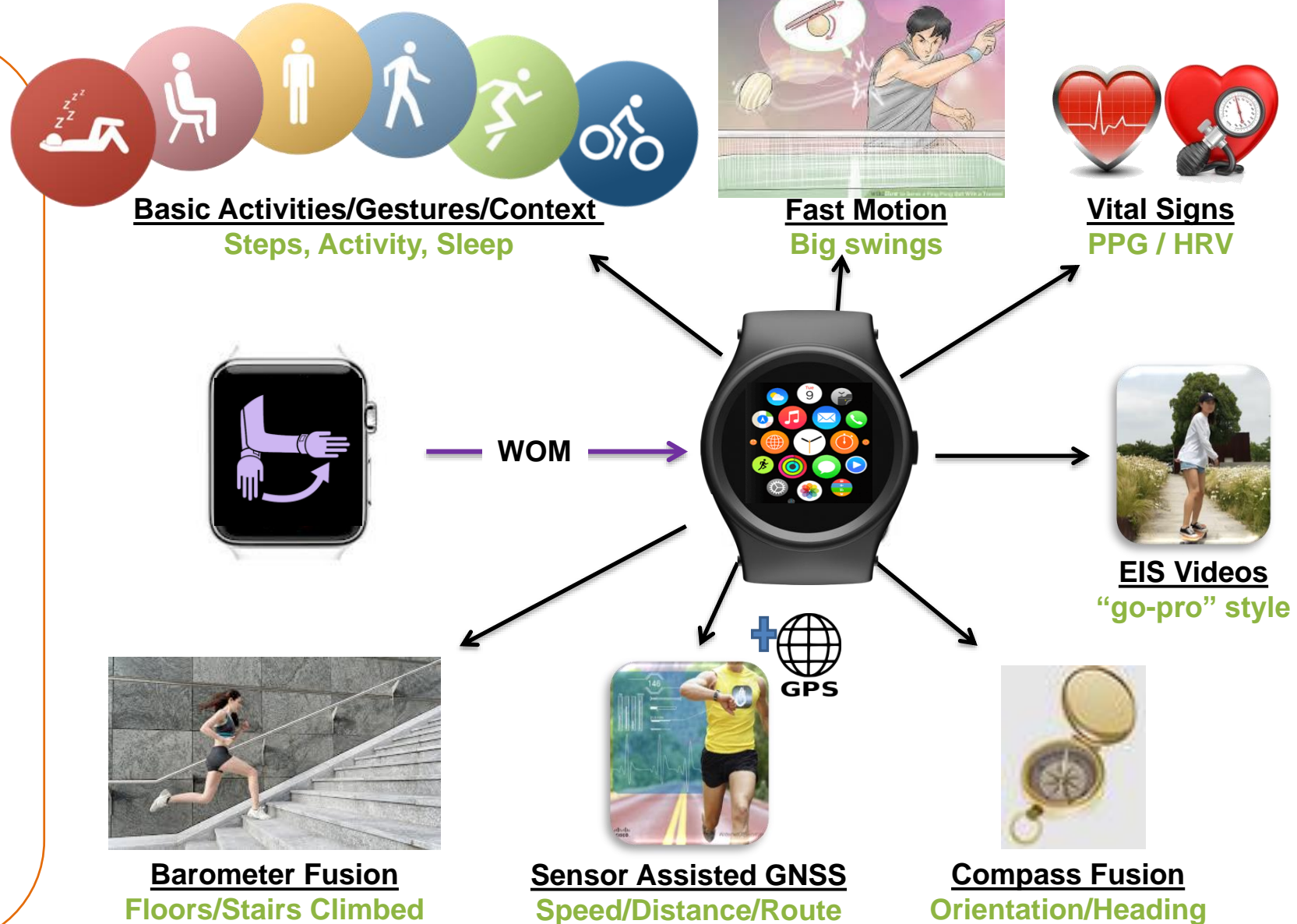
→ TDK Software Algorithm significantly reduces Bias contribution to Yaw Error  
→ TDK Corona XLII in combination with TDK Software Algorithm provides best-in-class Robot orientation performance



# **Motion Sensor Use Cases for Wearables**

# ICM-426xx: Leadership in Wearables

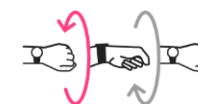
- Leading 6-axis performance
- Low-power accel with WOM
  - ✓ 15uA Accel LP mode
- **APEX**: the most advanced Motion Engine for Wearables
- Algo library for any motion
- 'Look-at-screen' gesture
- Extended range/resolution for any motion
- Fine-grained accel-gyro sync
- Internal 6-axis sensor-fusion
- External sensor-sensor fusion
- Complete HW/SW solution



# Wearable algorithms



Category	SW Feature/Support
Fitness	Activity Classifier: Walk, Run, Bike, Still
	Walk/Run Step Counter
	Walk/Run Time Accrual
	Stand/Sit Time Detect/Accrual
	Calorie Counter based on Activity (Energy Expenditure)
	Distance (walk/run)
	Floors Climbed
	Stairs Climbed
Gestures	Shake
	DoubleTap preceded by Bring-to-see
	Bring-to-see
	Put Hand Down -> screen off
Wellness	Longtime Sit Alert, Sedentary Alert
	Sleep Analysis (Manual Entry)
	Motion compensated Heart Rate Monitor and Variability

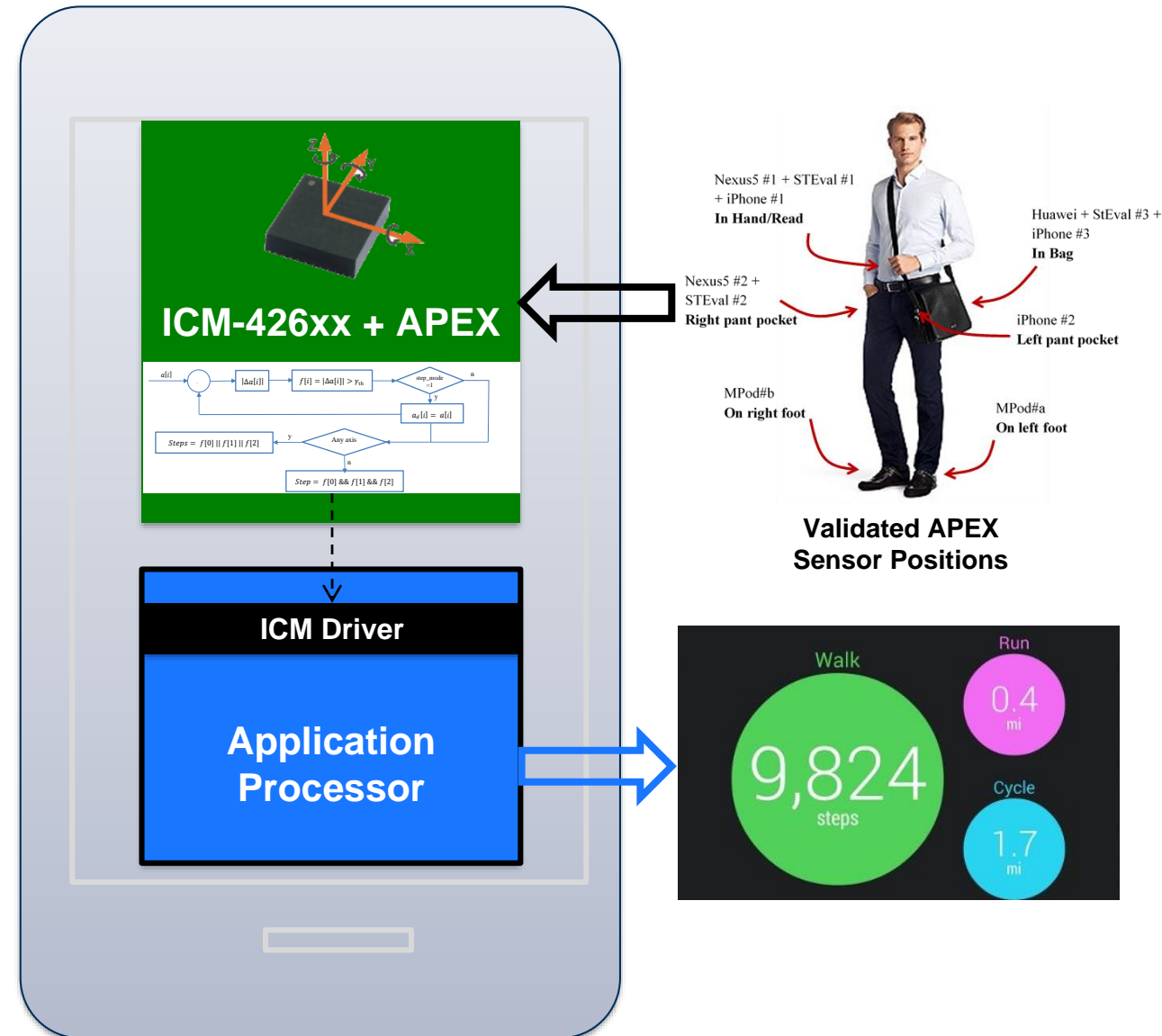


# TDK APEX HW Pedometer



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- ICM-426xx includes a high-performance, low-power Motion HW engine for pedometer step-counting and major motion gestures/WOM
- The APEX HW Motion Engine offloads the AP from lower-level house-keeping in a very power efficient way
- Hosted Algorithm to enhance performance in special cases, such as slow walk







- Fully configurable HW Pedometer
- Supports all key **WeChat** requirements
- Lowest in-class false positives for biking and transportation
- Below 5% step count error on an average for typical walk and run
- The only HW Pedo that also reports
  - Cadency
  - Walk/run classification

Config Parameter	Units and Default setting	Range
Step_Thres	• Peak threshold value of a valid step	[40, 100] mg
Step_buf_Thres (Pedometer)	• Minimum number of steps that must be detected before step count increments	[5, 15]
Low_Step_buf_thres (Pedometer Low-Latency)	• Minimum number of low latency steps before the pedometer step count begins incrementing	[1, 4]
Step_buf_timer_thres	• Duration of non-walk period to exit the current walk mode.	[1.5, 6] seconds



### Algorithm Enhanced APEX Pedometer and HW-only Pedometer

- Optimized WeChat Configuration

Common WeChat Pedometer DB	Cadency range (step/s)	Step error in %					
		APEX		LSM6DS3 Nexus eval		iPhone iOS 10.3.2	
		Mean	Std	Mean	Std	Mean	Std
Algo-enhanced slow walk	0.8-1.3	44,6%	17,2%	75,7%	12,8%	42,4%	21,7%
HW Pedo based normal/fast	1.5-1.7	2,7%	1,7%	6,7%	3,6%	1,8%	1,5%
HW Pedo based run	2.3-2.6	4,0%	2,5%	8,7%	5,1%	0,9%	1,0%

- APEX HW Pedometer Performance for WeChat walk/run is good, and the pedometer will rely exclusively on the APEX Motion Engine for these use-cases
- **If the APEX Motion Engine detects ‘special use-cases’ like “slow-walk” then specially tuned APEX algorithms can be made available for integration into the AP to complement the HW pedometer performance, and provide highest accuracy for all use-cases!**



- ICM-426xx 6-axis motion sensor for high-performance wearable and hand-held devices
  - ↳ Industry leading accel & gyro performance (noise, thermal stability)
  - ↳ Wake-on-motion enables APEX (motion/gesture/fusion) post-processing
    - 426xx operates in low-power accel only mode until wake-on-motion event is sensed (programmable threshold)
    - Host interrupt spawns programmable accel/gyro measurement settings or returns to low-power accel sensing
  - ↳ APEX (motion/gesture/fusion) post-processing algo library for host-based applications
    - The APEX library provides proven performance and easy implementation of key applications
      - Gestures: detection, identification and action
      - Activities: detection, classification and tracking
      - 6-axis sensor-fusion: measures and extrapolates movement and rotation
      - External sensor-fusion for heading (with compass) and elevation change (with pressure sensor)
      - EIS solutions for professional, shake-free video recordings (for watches including cameras)
- ICM-426xx: availability
  - ↳ ES samples Now and MP in Q4'18



# Stair Climbing use case for Wearables



Barometer



Barometer  
+  
Pedometer



Barometer

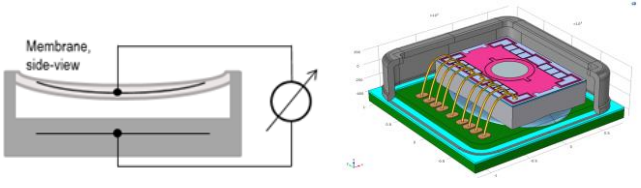
## Introduction



### Technology

Capacitive MEMS Architecture

Monolithic Barometric Pressure Sensor & ASIC



### Performance

Industry Leading Accuracy to 8.5cm ( $\pm 1\text{Pa}$ )

50% Lower Power than Incumbent Technology

Waterproof to 1.5m in 2x2mm Footprint

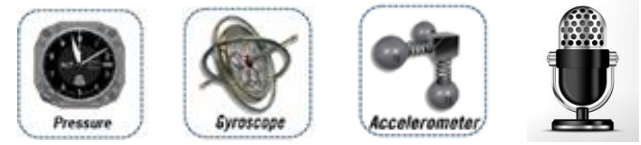


### Integration

Fully Calibrated Digital Pressure + Temp Sensor

Pressure Sensor & 6-Axis IMU (3-Axis Accel, 3-Axis Gyro)

Pressure Sensor + Microphone



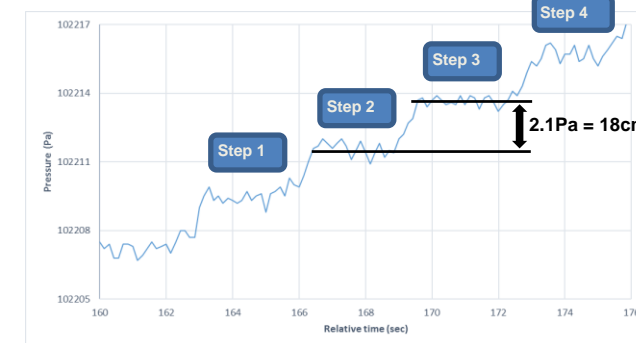
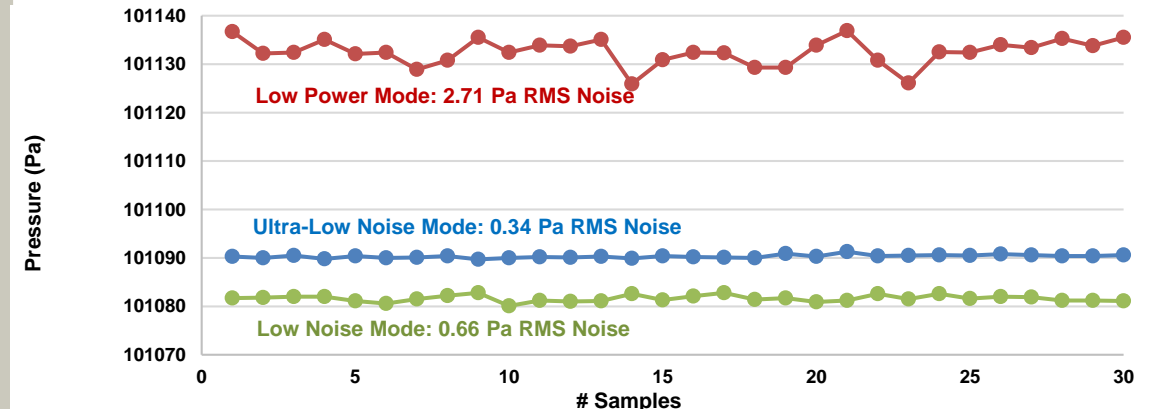
## Meeting Every Application Need

- Monitor Z-height to identify:
  - Path of travel (stairs, escalator, elevator): resolution < 1 stair, ~10cm
  - Type of Fitness Activity: resolution << arm movement radius (~10cm)
  - Fall Detection: resolution < chair seat height (~25cm)
- < 5uA to increase functionality without penalty to battery life
- >20Hz sample rate to effectively monitor high speed motion
- Package height <1mm and small footprint for space constrained applications
- Waterproof to IPx8 (1.5m) OR ~5atm by waterproof industrial design

## Solution Benefits

Key Challenges	ICP-101xx Benefits
Measure relative height change <10cm	Pressure Noise RMS: 2 modes of operation: 0.8 Pa RMS & 0.4Pa RMS
Activity identification of small form factor wearables with limited battery capacity	<7cm resolution at 5uA
High sample rate – monitor arm movements, stair running	Sample rate of 48Hz at 0.8Pa RMS
Manufacturing contaminant resistance, water resistance	Three 0.025mm vents eliminate manufacturing contaminants, waterproof to 1.5m depth

## Use Case / Application Benefits



### ICP-101xx Benefits in Fitness Tracking:

- Better caloric monitoring by identifying type of activity
- Improved features (path of travel) without battery life penalty
- No additional manufacturing considerations to prevent cavity contamination or water intrusion up to 1.5m

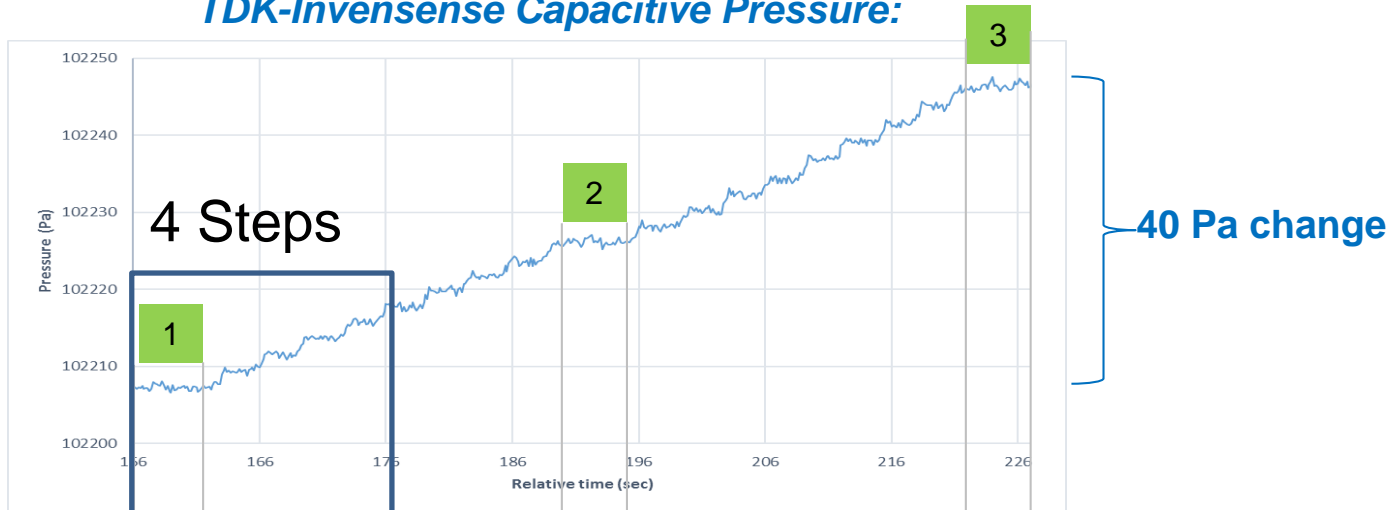
# TDK-InvenSense Capacitive Pressure Sensor



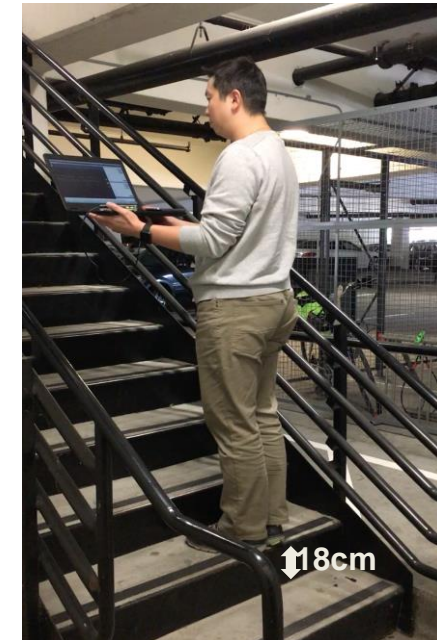
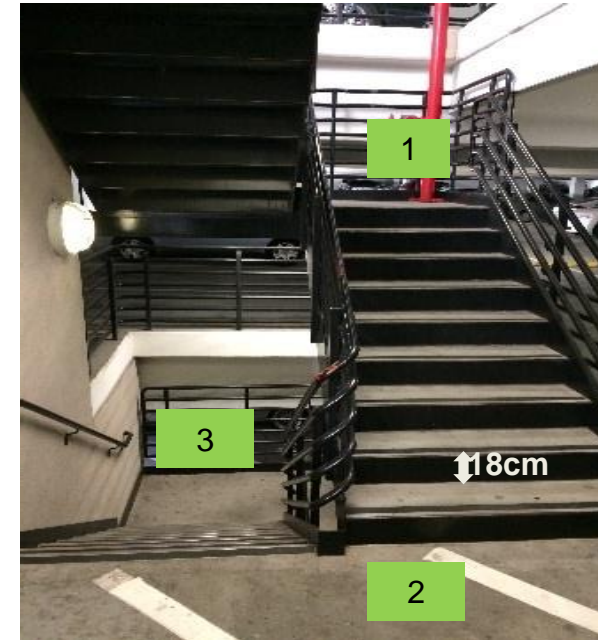
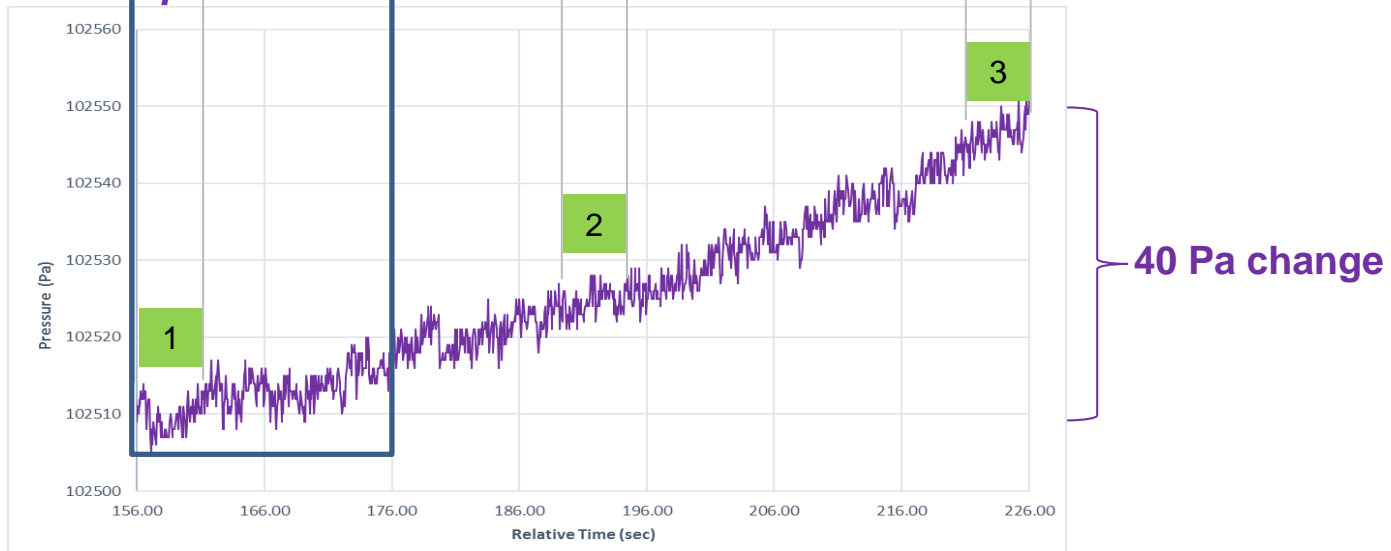
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## Lowest Pressure Noise & Relative Accuracy

*TDK-Invensense Capacitive Pressure:*



*Competitor B Piezoresistive Pressure Sensor:*



**TDK-InvenSense Pressure Sensor  
Detects Individual Stair Steps**

# TDK-InvenSense Capacitive Pressure Sensor



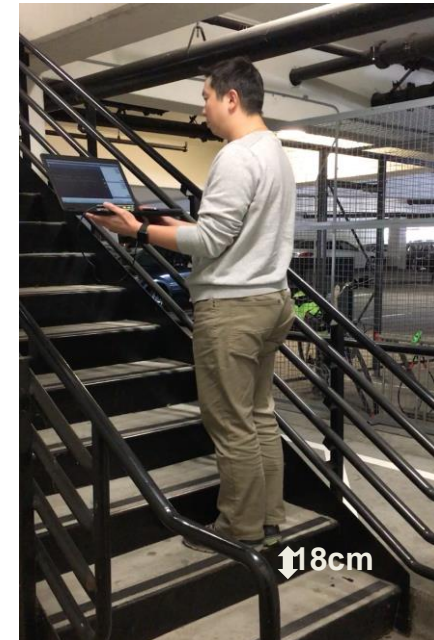
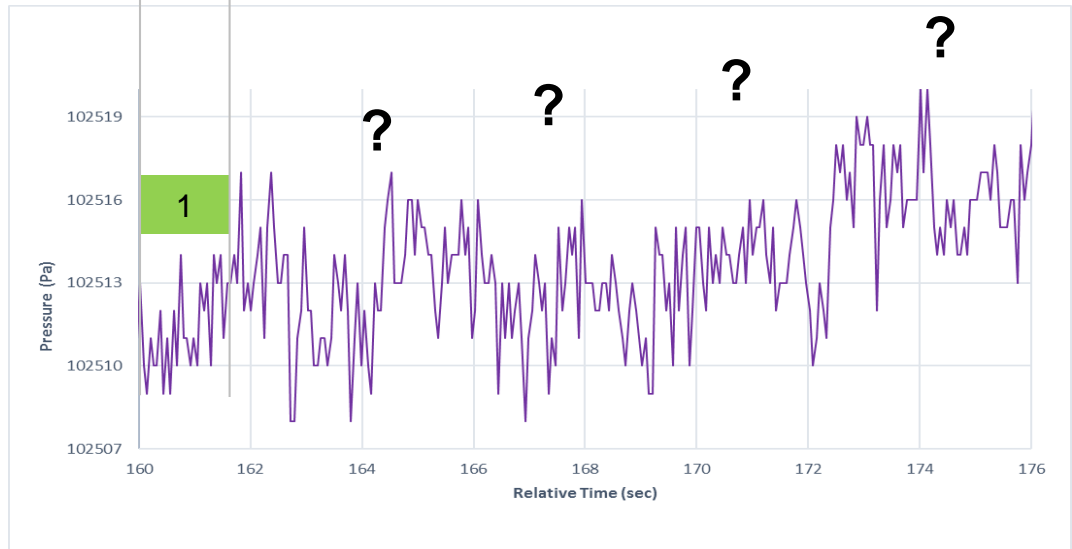
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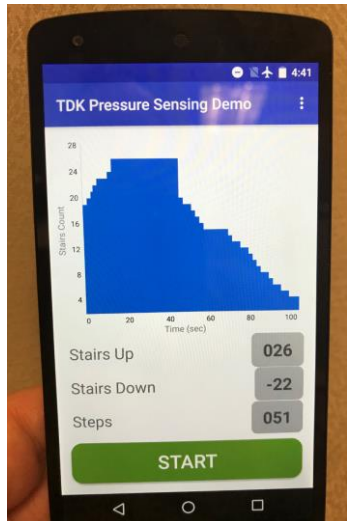
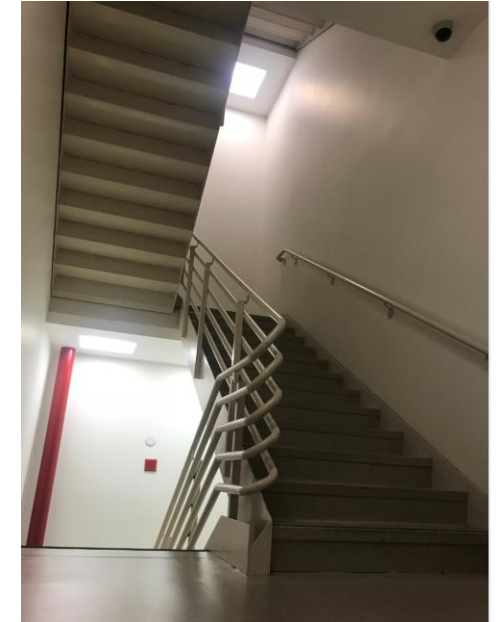
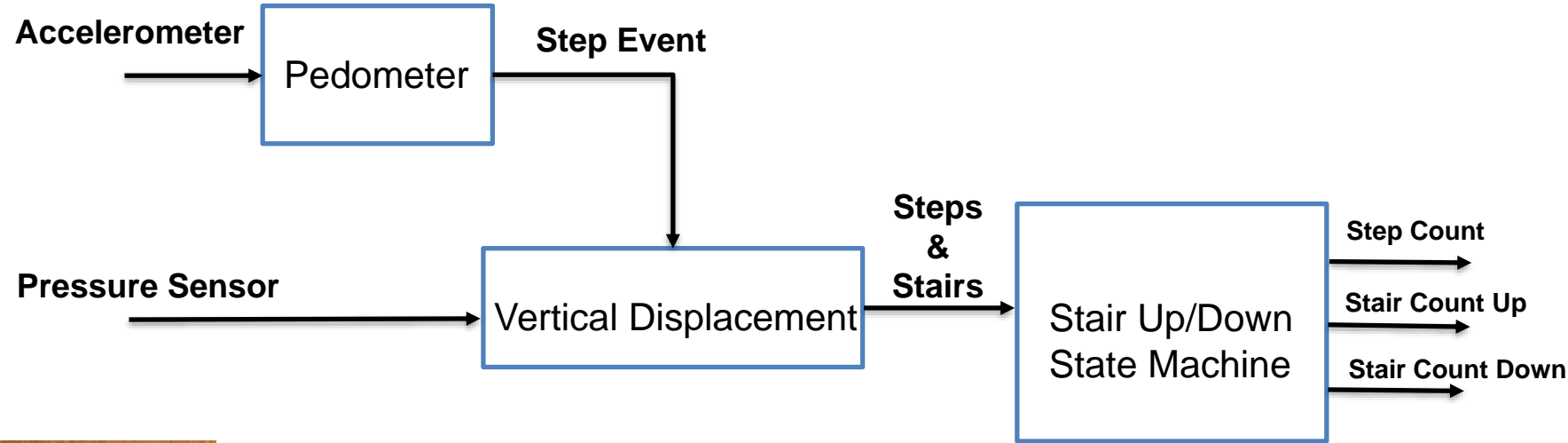


**TDK-InvenSense Pressure Sensor  
Detects Individual Stair Steps**





### Pedometer + Pressure Sensor Algorithm

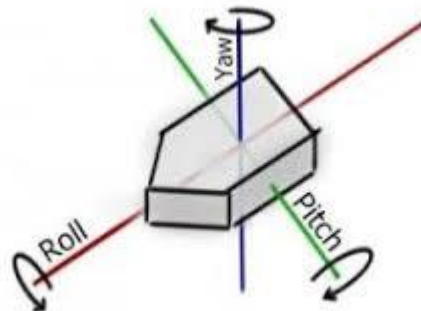


### Setup and Data Collection

- Hardware: Google Nexus 5 Smartphone: Populated with ICP-101xx Pressure Sensor
  - Pressure Sensor: Ultra-Low Noise Mode, 10 Hz Output Data Rate
- Data Collection
  - 10 Users Carrying Two Phones: 1 in hand and 1 in pocket
  - Activity
    - 2 Trip walk up and down 8 Floors in Stairwell
    - 2 Trip Flat walk across Building



# **Motion Sensor Use Cases for Appliances**



### ➤ Problem

- Washer/Dryer leveling is an issue for new installations or relocation
- Without guidance, level adjustment can take time and cost money
- Generally done by experienced installers/repairmen
- Level can also shift over time
  - Resulting in vibrations and inefficient operation
  - Helps in keeping Motor Horizontal/Vertical

### ➤ Solution

- ✓ 6-axis IMU mounted to Washer/Dryer frame can detect inclination in pitch and roll to help professional or self-install.
- ✓ Detection of inclination is continuous, alerting owner of shifts throughout lifetime of product



Benefits from Low noise, high sensitivity 6-axis sensor, ICM-42688



## Balance a Washing Machine Drum



### ➤ Problem

- Unbalanced Drum causes:
  - Excessive vibration
  - Inefficient operation
  - Leading to Motor/spindle damage
  - Human detection of such vibration is very late
    - Problem builds up over time

### ➤ Solution

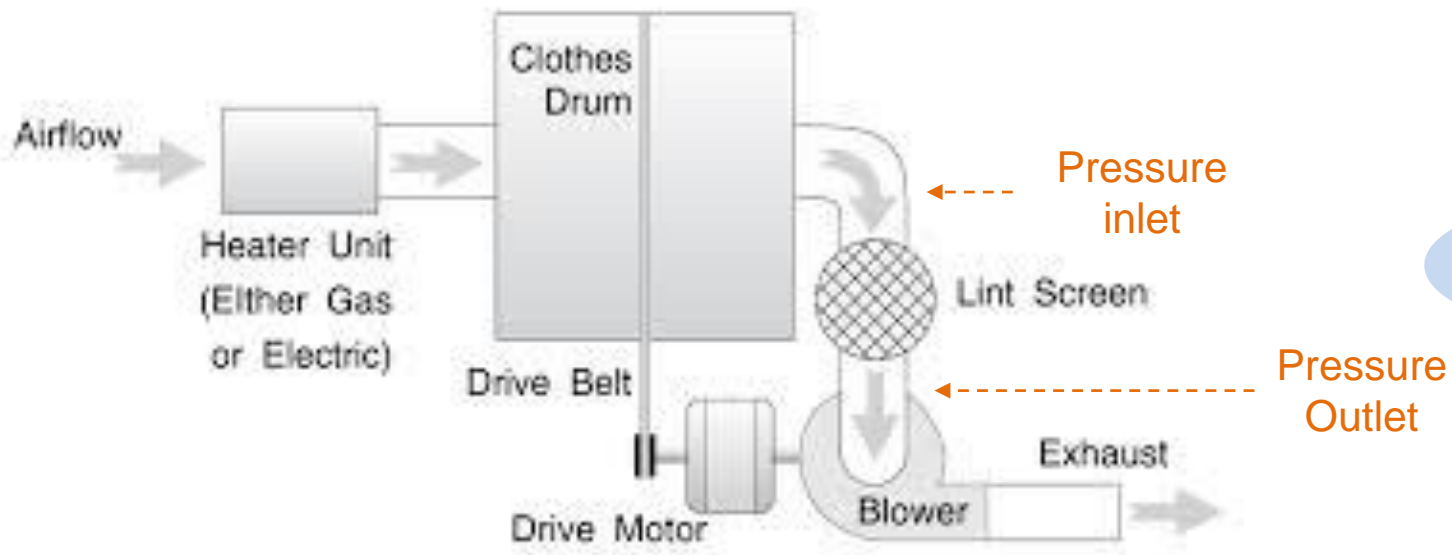
- ✓ 6-axis IMU mounted to Washer/Dryer frame can efficiently detect small changes in vibration (3D wobble) that builds up over time
- ✓ IMU can therefore provide early warning to owner and provide guidance for timely correction
- ✓ IMU can also flag unbalanced load and warn the user to correct the loading

➔ Benefits from Low noise, high sensitivity 6-axis sensor, ICM-42688

# Dryer Lint Detection



➤ **Problem:** Detecting Lint build up



## Solution

- ✓ Differential Pressure sensing to detect blockage by lint
- ✓ Lint Buildup  $\propto$  function of [Pressure inlet – Pressure outlet]

➔ Benefits from Low noise, high sensitivity pressure sensor, ICP-101xx

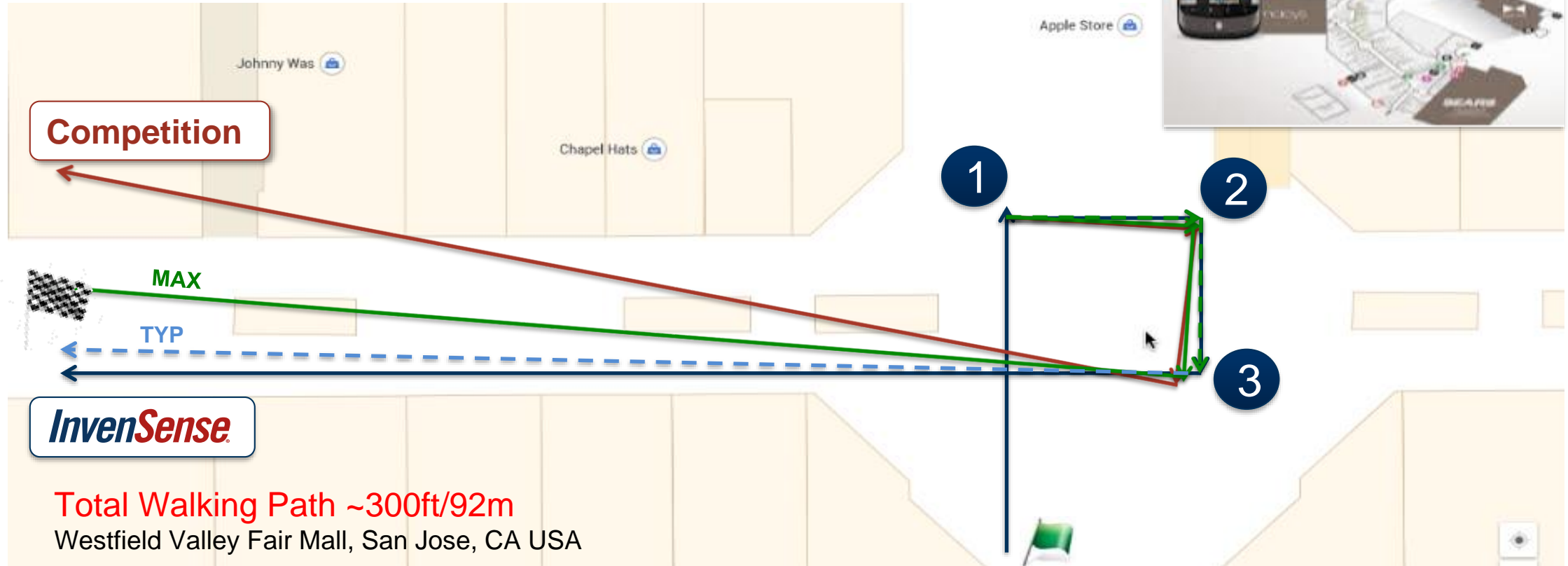


# **Pedestrian Dead Reckoning Motion Sensor Use Cases**

# Effect of Gyro Sensitivity Error on in-door navigation

Cumulative error after 3 x 90° turns

- 0.3% (TYP) sensitivity = 0.81° cumulative heading error (0.27° x 3)
- 1% (MAX) sensitivity = 2.7° cumulative heading error (0.9° x 3)
- 3-4% sensitivity = 10.8° cumulative heading error (3.6° x 3)





# Other Motion Sensor Use Cases



# Pointing TV/STB Remote Gestures



Air Pointing	Basic Gesture	Advanced Gesture	Gaming	Android Touch Emulation
Calibration	Swipe left	Check	3D Orientation	Application Awareness
Flip Detection	Swipe right	Back	Orientation 2 Joystick	Tap Tap & Hold
Basic Pointing	Swipe up	Close	Orientation 2 Keybrd	Drag
Roll Compensated	Swipe down	Shake		Scroll
Absolute pointing 6 axis	Left quick roll	Dynamic Yaw	<b>Device</b>	Pinch/Spread
Absolute pointing 9 axis	Right quick roll	Dynamic Pitch	Remote	2x touch Drag
CursorLess Navigation	<b>AML</b>	Dynamic Roll	SmartPhone	2x touch rotate

SME

# TDK HRM Algo exceeds (Wear OS) requirements



HRM engine bpm performance summary

- Results based on 118 data logs known to have good PPG signal quality

Test Definitions	Mean Absolute Error (MAE) [bpm]	
	Android Specs	TDK
Sedentary Heart Rate	< 5.00	2
Indoor Walking	< 5.00	3.4
Running	< 7.50	4.1
Elliptical	N/A	2.6
Combined	N/A	3.8

HRM Algo	MIPS	Size	
		Code	Data
TDK (Cortex M4 Lib)	1	14KB	15KB



**Vital Signs**  
PPG / HRM

## Problem

Motion can affect PPG/HRV sensor's ability to measure accurately.  
*But people cant be still, adults or kids !*

## Solution

TDK HRM Algo efficacious in accurately detecting and removing the extraneous effects of motion from PPG signal, allowing continuous monitoring even while wearer is active.

# Other IoT use cases for Motion Sensing



Self Balancing Scooters/Hoverboards



Smart Toothbrush



Smart Screwdriver



Fall Detection



SLAM/Toy Robot



Motion Compensation for Haptic signal



Motion Compensation for PPG sensor



3D pen for AR, AR Glasses



Use cases from your market

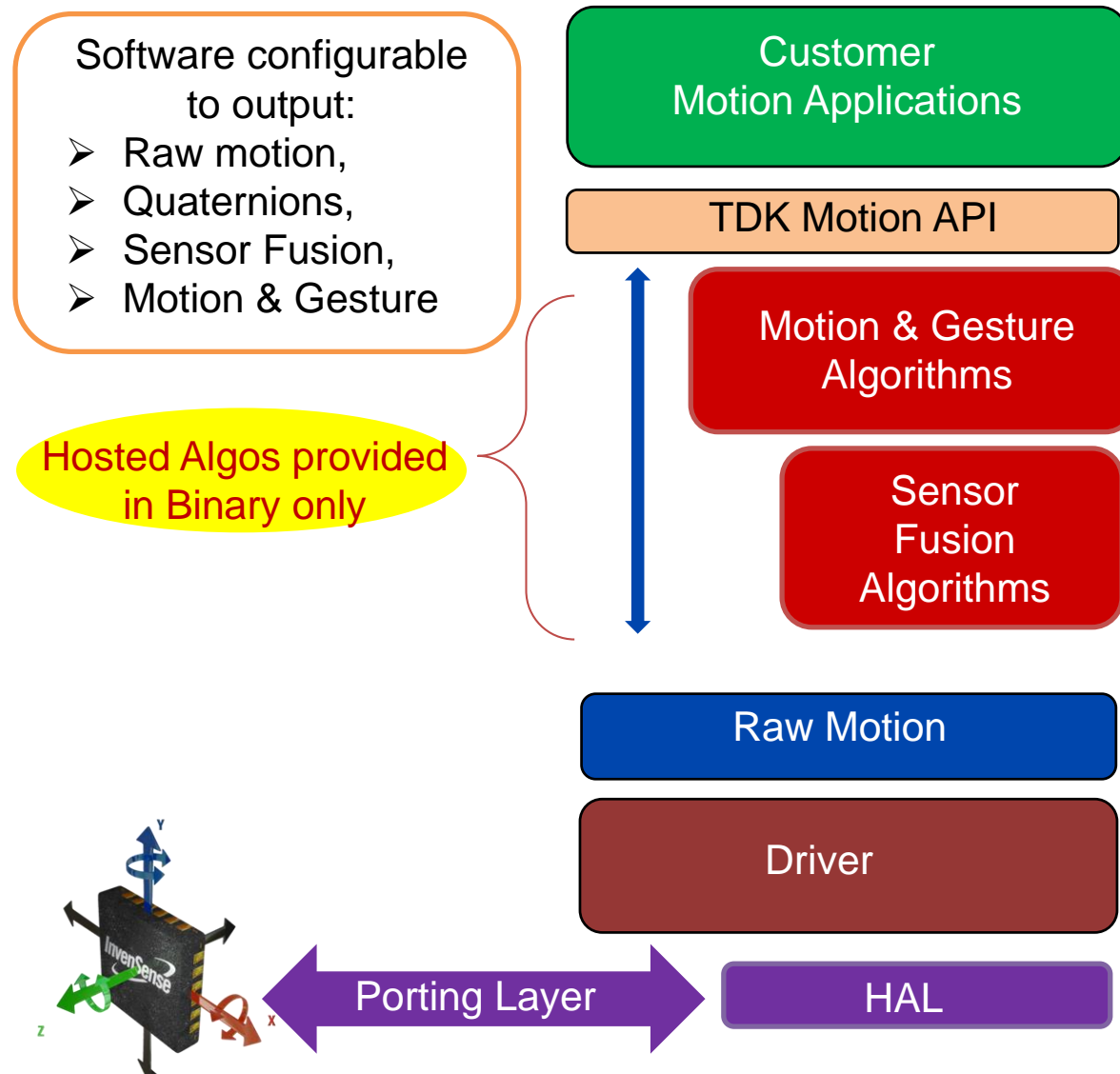


# Motion Sensor Software

# Software: Embedded (eMD) & Android



- **Device Drivers in Source code**
  - OS independent for Embedded Systems
  - Android/CHRE compliant for Google ecosystem
- **Algorithms**
  - Binary only
  - Source code negotiable for strategic customers
  - Android compliant for Google ecosystem
- **Security**
  - Software authenticates TDK parts
    - through various security schemes detailed in table
- **Embedded CPUs (Hosts) supported**
  - Cortex M0, M0+..M4, Atmel G55, Nucleo (ST), Ambiq, ARC (EM5)
  - Porting to other CPUs requires Board Support Package (BSP) modifications: I2C, SPI, timers ...
- **Toolchain support**
  - GCC, IAR, Keil, CHRE, Android





# Conclusion



## Best in class Performance (ICM-426xx)

- Industry's Lowest noise @ 2.8mdps/ $\sqrt{\text{Hz}}$ , 75ug/ $\sqrt{\text{Hz}}$
- Industry's Highest range @ 4000dps, 32g
- Industry's Highest bit resolution @ 19bits
- Industry's Lowest temperature coefficient @ 0.15mg/ $^{\circ}\text{C}$ , 5mdps/ $^{\circ}\text{C}$
- Very low power @ 15uA with Wake-on-motion
- Unique Internal fine-grained synchronization of accel/gyro and external sensors (RTC clock based)
- Combo sensors: 7-axis - Pressure+6-axis Motion, 9-axis - Magnetometer+6-axis Motion

## Algorithms Expertise

- TDK provides rich set of algorithms finely tuned to TDK motion and pressure sensors
  - Enabling new applications, such as stair climbing, gestures

## Software Frameworks and CPU

- Experience with Android, CHRE, Linux frameworks and a wide array of Microcontrollers, CPUs

## System Architecture

- Deep system architecture knowledge to enable a wide range of products

# ICM-426xx: Algorithms for Wearables & Handhelds



Class	Algorithm	Example Use Cases	Available
<b>Sensor Fusion</b>	6-Axis fusion, GRV, Quaternion	Describing motion in 3D space	MP Now
	9-axis fusion, RV, Quaternion	Describing motion in 3D space with Heading information	MP Now
	Predictive Quaternion	Latency Reduction	MP Now
	Linear Acceleration, Gravity Vector	Application dependent	MP Now
<b>Gestures</b>	Gestures with IMU	Application dependent	MP Now
	Gestures with Ultrasound	Touchless Gestures	ES Now, MP TBD
	Pointing remote gestures	STB, TV, Appliance pointing remote	MP Now
	Tap, multi-Tap	User interface	MP Now
<b>Motion &amp; Activity</b>	Basic Activity Classification	Activity Monitoring	MP Now
	Stair (and Step) counting with IMU, Pressure	More accurate Caloric expenditure, exercise regimen	MP Now
	Significant Motion detection	Power saving, anomaly detection	MP Now
	Tilt	Pose detection	MP Now
	HRM, HRV sensing with Motion Artifact removal	Health monitoring	MP Now
<b>Calibration</b>	Accel, Gyro (motion & stationary), Mag	In-run calibration	MP Now
	Factory Calibration expertise	Extensive experience to provide guidance	Now
<b>IoT</b>	Vibration detection	Condition Based Monitoring	ES TBD
	Differential Pressure	Building/Home Security	MP Now



**Thank You!**

