

Application User Guide for Floor Type Detection and Cliff Detection for Robotic Vacuums

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1 INTRODUCTION

This guide will explain the software and hardware setup of the floor type detection and cliff detection for robotic vacuum applications using two CH101 or ICU-10201 sensors. Floor type detection is the differentiation between hard floors (hardwood, tile, etc) and soft floors (carpets). Cliff detection is the detection of a cliff, such as an overhanging ledge, stairs, or other similar risk to a Robotic Vacuum Cleaner (RVC).

For clarity and simplicity, unless otherwise specified, any information referring to the CH101 in this document will also apply to the ICU-10201.

1.1 SCOPE

This document will help users set up and run the Cliff and Floor Type Detection Demo and be able to see the correct output and behavior from the CH101 sensors. This document solely covers the application of using two CH101 sensors to detect both cliff and floor types. For applications where only floor type detection is needed, refer to AN-000240.

For the cliff and floor type detection algorithms to work properly, the sensors require a specific Acoustic Interface design. The Acoustic Interface tunes the sensor's behavior for optimal performance for this application. Users should first implement the reference Acoustic Interface design highlighted in this document as it is optimized for the default settings in the software algorithms. Custom acoustic designs will require experimentation from the user and are outside the scope of this document.

1.2 THEORY OF OPERATION

The CH101 is an ultrasonic Time-of-Flight (ToF) transceiver that measures the distance of an object based on how long it takes for ultrasound transmitted from the sensor to be reflected back and received by the sensor. There is a certain amount of time after transmission for the sensor to stop vibrating (ringdown) from the transmit pulse before it can accurately receive the reflected ToF signal. To get around the ringdown issue while operating only a few centimeters from the floor, a second sensor is used as a dedicated receiver and the two sensors operate in Pitch-Catch mode. In this mode, the receiving sensor does not have to deal with the ringdown issue and it's time constraints.

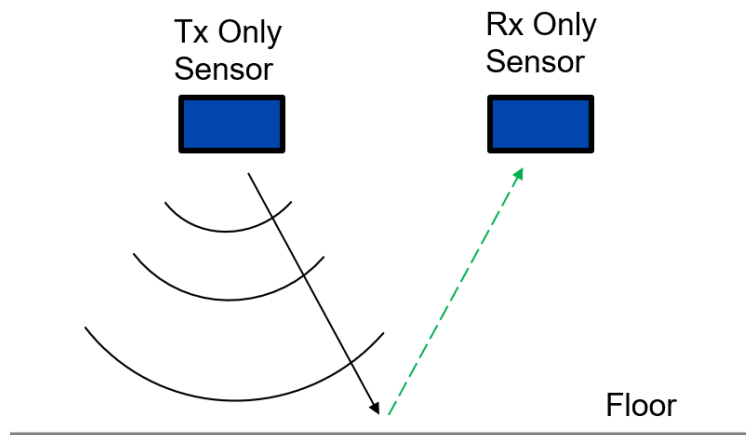


Figure 1. Diagram showing operating principle of the two-sensors in Pitch-Catch for this cliff and floor type detection application.

Different surfaces (floor types) will produce different amplitude reflections, with soft floors reflecting less and producing a lower amplitude echo, while hard surfaces will produce a higher amplitude echo. The ToF of this echo also indicates how far away the sensor is from the floor. When the ultrasound echo's ToF is longer than a specified time duration, it means that there is a large gap between the sensor and the floor, thus indicating there is a cliff in front of the sensor.

1.3 REFERENCE DOCUMENTATION

In addition to information provided in this document, below are reference documentation that will be useful in understanding and integrating the CH101 and cliff and floor type detection in your device.

- Overview of the CH101 ultrasonic ToF sensor product
 - Link: invensense.tdk.com/products/ch101/
 - Includes Application Note documentation and product specific designs
- CH101 and CH201 SmartSonic Evaluation Kit Users Guide: AN-000180
 - Basic concepts of ultrasonic sensing
- CH101 Mechanical Integration Guide: AN-000158
 - Mechanical design (including geometry, part and assembly tolerance, material, and PIF)

2 REQUIREMENTS AND SETUP

2.1 LIST OF REQUIRED HARDWARE

- DK-CHx01 evaluation kit (SmartSonic board)
- Micro-USB cable
- (2) CH101-02ABR sensor modules (optimized for pitch-catch applications)
- (2) 8-position FFC cables to connect the sensors to the SmartSonic board
- Dual sensor horn Acoustic Interface designed for this cliff and floor type detect application (see Section 2.2 for details)
- Miscellaneous hardware to mount and secure the dual sensor horn

2.2 ACOUSTIC INTERFACE

The two-sensor cliff detection reference design utilizes a carefully designed Acoustic Interface to achieve optimal performance. Dimensions, tolerances, and assembly requirements for the Acoustic Interface are provided in more detail in the Appendix. Dimensions of alignment and mounting features that are not specified in the drawing are not critical to performance and such features can be modified as needed. A picture of the reference design Acoustic Interface is shown below.

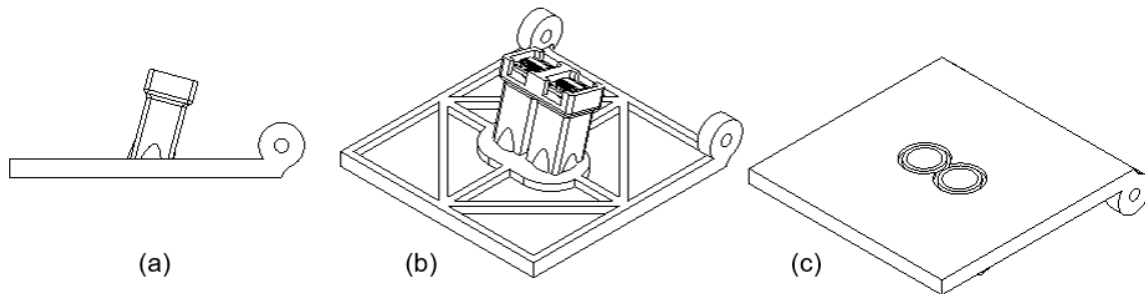


Figure 2. (a) Side view, (b) top isometric view and (c) bottom isometric view of the 2-sensor cliff detect Acoustic Interface reference design.

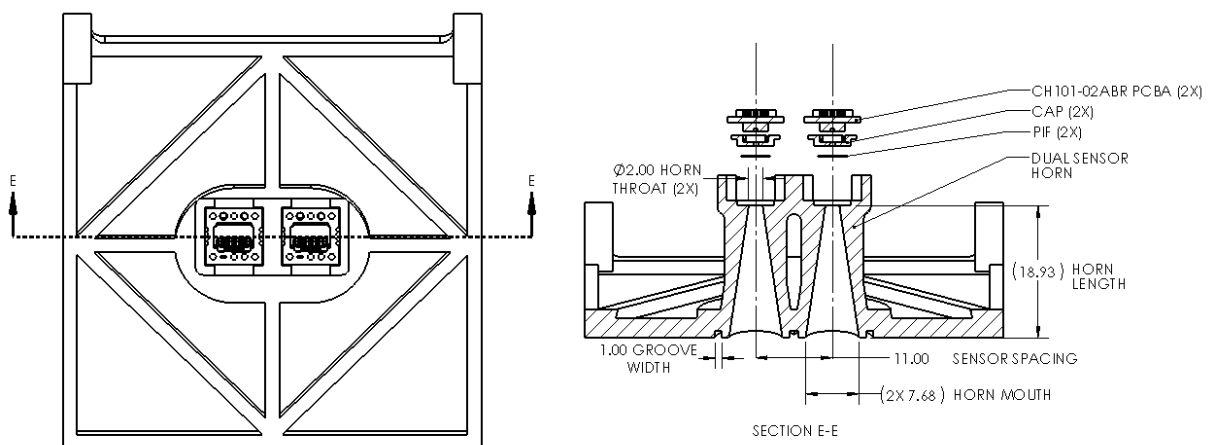


Figure 3. Cross section view of the 2-sensor cliff detect Acoustic Interface reference design, highlighting the components in the module.

To simplify the evaluation and prototyping phase, certain aspects of the design can be simplified without significantly altering sensor behavior and performance:

- PIF can be omitted
- Dimensions may be relaxed beyond tolerances stated in the drawing, though performance degrades more the further this is relaxed.

If testing with 3D printed parts:

- Use a high quality SLA 3D printer (0.05mm layer thickness or smaller)
- It is strongly recommended to inspect parts for dimensional accuracy
- Multiple 3D printing iterations may be required to fine tune dimensions and tolerances depending on your 3D printer and/or material

2.3 MECHANICAL AND MODULE SETUP

The floor type and cliff detection algorithm are tuned and expect the sensor to be placed and orientated in a specific position for optimal performance. The recommended design places the bottom on the Acoustic Interface 30mm from the floor. The bottom surface of the RVC containing the Acoustic Interface should be parallel to the floor and the angle of the axis of the horn should be tilted 15 degrees from vertical. The forward tilt of the horn allows the sensor to “look” ahead and detect cliffs earlier. However, too much tilt will result in less of the reflected signal from the floor being returned to the sensor, reducing algorithm accuracy.

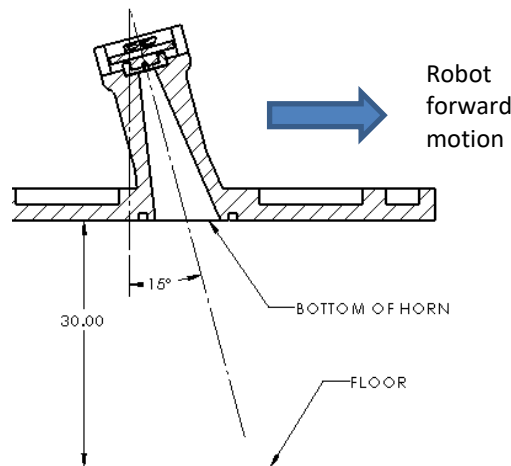


Figure 4. Cross section of one of the sensor modules, showing the recommended default mounting configuration. The bottom of the horn should be positioned 30mm above the floor, with the horn tilted and pointing forwards at a 15 degree angle.

2.4 SMARTSONIC AND DAUGHTERBOARD

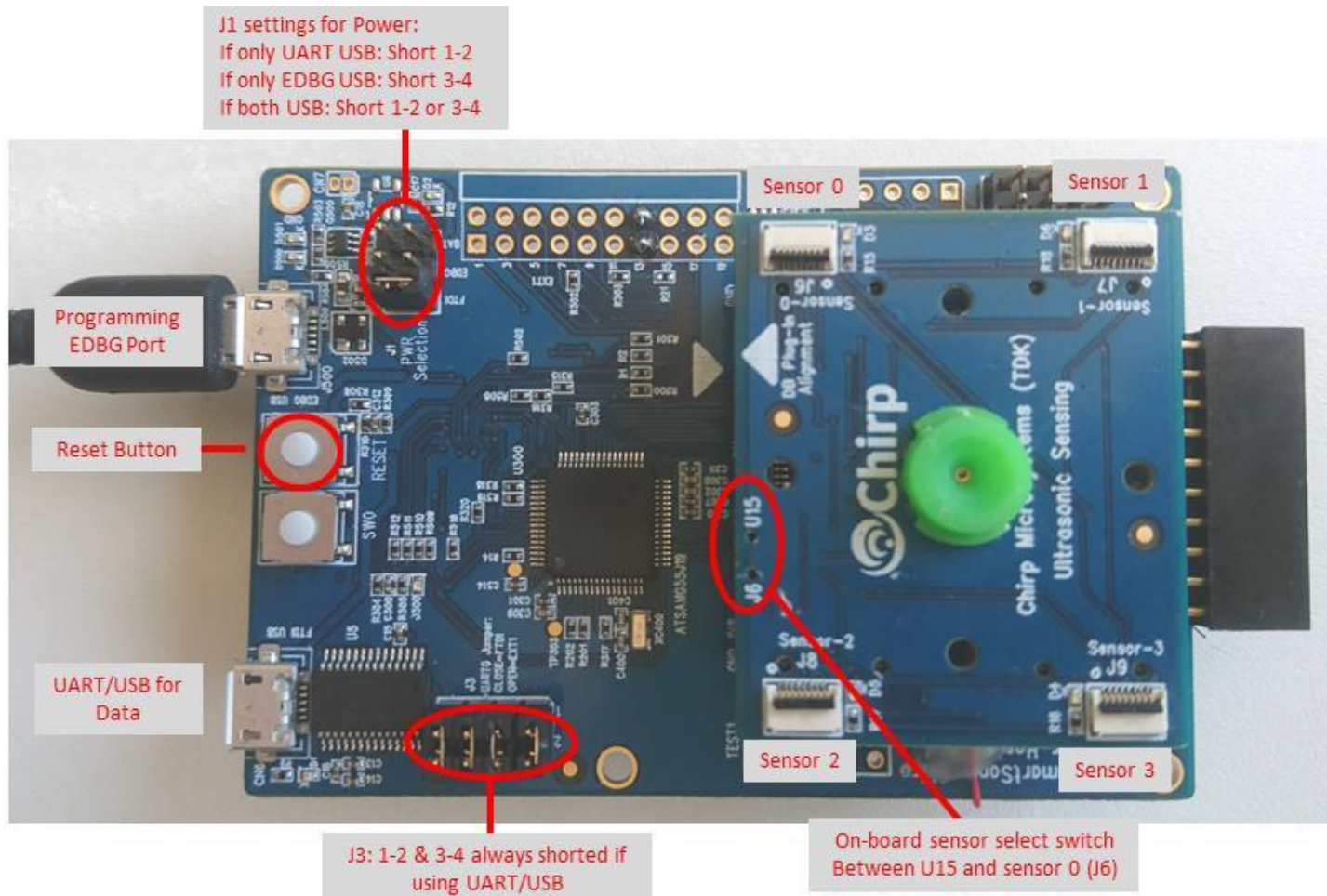


Figure 5. SmartSonic inputs, outputs, and header pins. Note: Horn design may differ from picture (green piece in picture).

2.4.1 SmartSonic Connections to Run the Cliff and Floor Detect Demo Software

1. Connect one end of the 8POS FFC cable to the Sensor-0 connector and the other into the CH101 sensor module. Repeat this for the Sensor-1 connector and the second CH101 sensor module. The blue LED next to each connector will light up if connected correctly (see Figure 6). If an LED does not light up, check the cable connection and/or flip the cable orientation and try again.
2. If not already done, for power selection, move the jumper to short the FTDI pins (as shown in picture).
3. Connect all (4) J3 jumpers (as shown in picture).
4. Toggle the switch from U15 to J6 to use Sensor-0, and NOT the on-board sensor.
5. Connect the micro-USB cable to the UART/USB micro-USB connector.

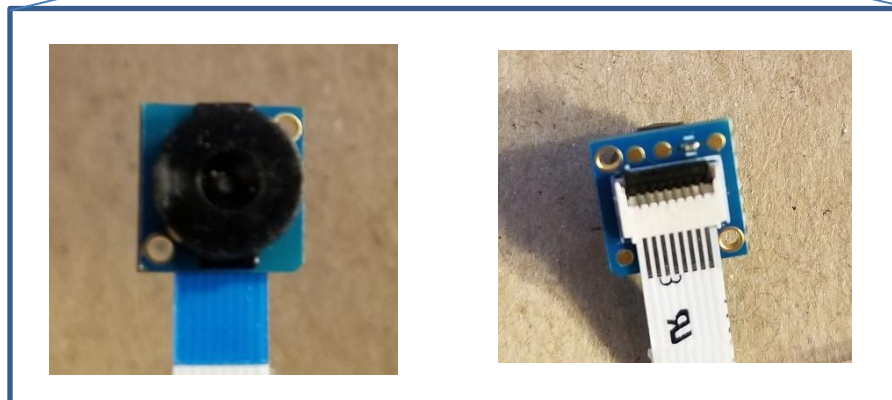
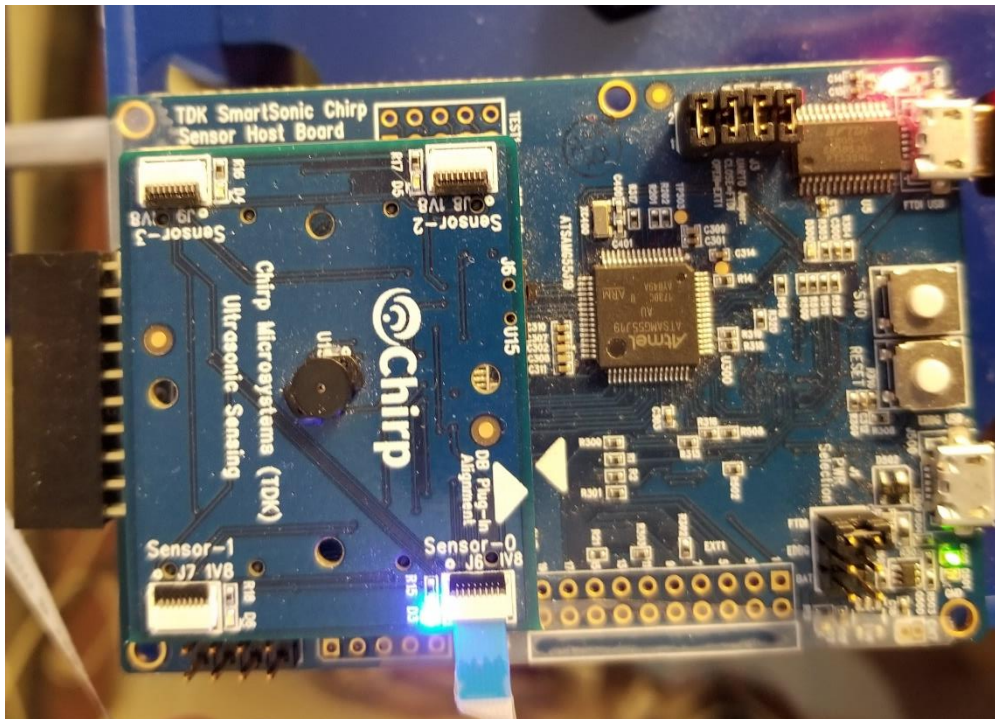



Figure 6. Example of SmartSonic module connection. Note: cable orientation may differ depending on your particular cable's construction.

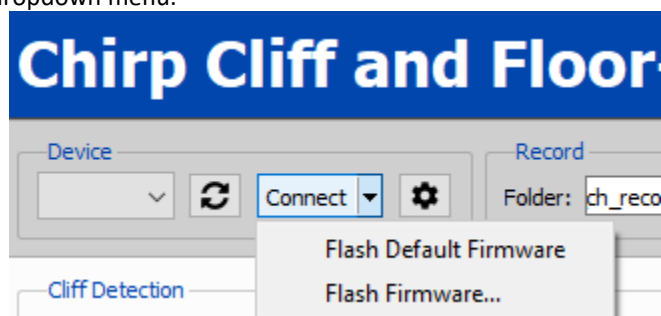
2.5 SOFTWARE SETUP

1. Install the cliff detect demo with the installer executable. The default installation folder is “C:\TDK-InvenSense\Chirp Cliff and Floor-type Detection Demo-X.X.X”.
2. Once the demo installation is complete, double click “cliff_floor_demo.exe” to launch the demo GUI.
3. If needed, flash the SmartSonic with the required firmware (see 2.5.1 Flashing Firmware).
4. In the GUI, select the correct COM port device (click refresh  if needed), then click “Connect”. The demo is now running. Various plots and fields in the GUI will be displaying and streaming data from the sensors.

2.5.1 Flashing Firmware

The SmartSonic board should already be pre-flashed with the correct firmware to run the cliff detection demo. In the event you need to reflash the firmware or flash a different firmware, the steps to do this are:

1. Power off the board by unplugging the micro-USB cable.
2. Move the power selection jumper to bridge the EDBG pins (middle position, as shown in Figure 7).
3. Plug the micro-USB cable into the EDBG-USB connector.
4. In the demo GUI, in the upper left corner on the GUI, click on the down arrow next to “Connect” to show the firmware flash dropdown menu.



5. Click “Flash Default Firmware” to flash the default firmware, or click “Flash Firmware” to select a specific firmware file to flash.
6. Wait for the firmware flash to complete. The amber LED on the SmartSonic will blink repeatedly during this process. The GUI will show a prompt once flashing is complete.
7. Unplug the micro-USB cable from the board.
8. Move the power jumper back to the first position to bridge the FTDI pins (as shown in Figure 5).
9. Plug the micro-USB cable back to the UART/USB connector.



Figure 7. Power jumper position for firmware flashing.

3 GUI OVERVIEW

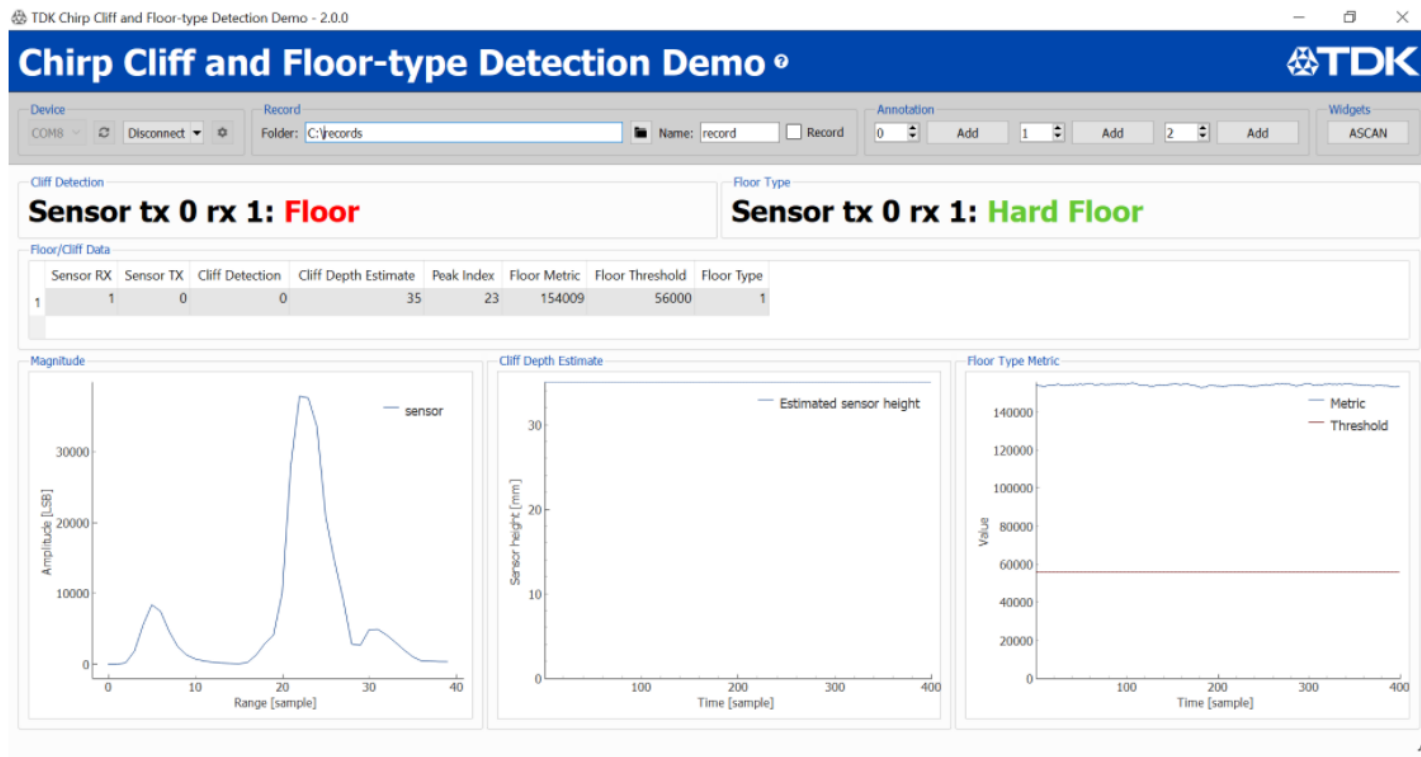



Figure 8. Example GUI display output.

3.1 GUI FIELDS

- **Device:** This field selects the COM port for the board and connects/disconnects the board with “Connect/Disconnect” button. Device algorithm settings can also be modified by clicking the  button. See Section 3.2 for a detailed explanation of device settings.
- **Record:** Input and output data can be saved in 3 separate files using the “Record” checkbox.
 - The algorithm input data will be saved in the specified directory in a timestamped text file. A json file with the same root name is created and contains information about the sensor configuration.
 - The algorithm output data will be saved in the subfolder “*algo/cliff_detection_emd*” in csv format.
 - For cliff detect data, the data format is:

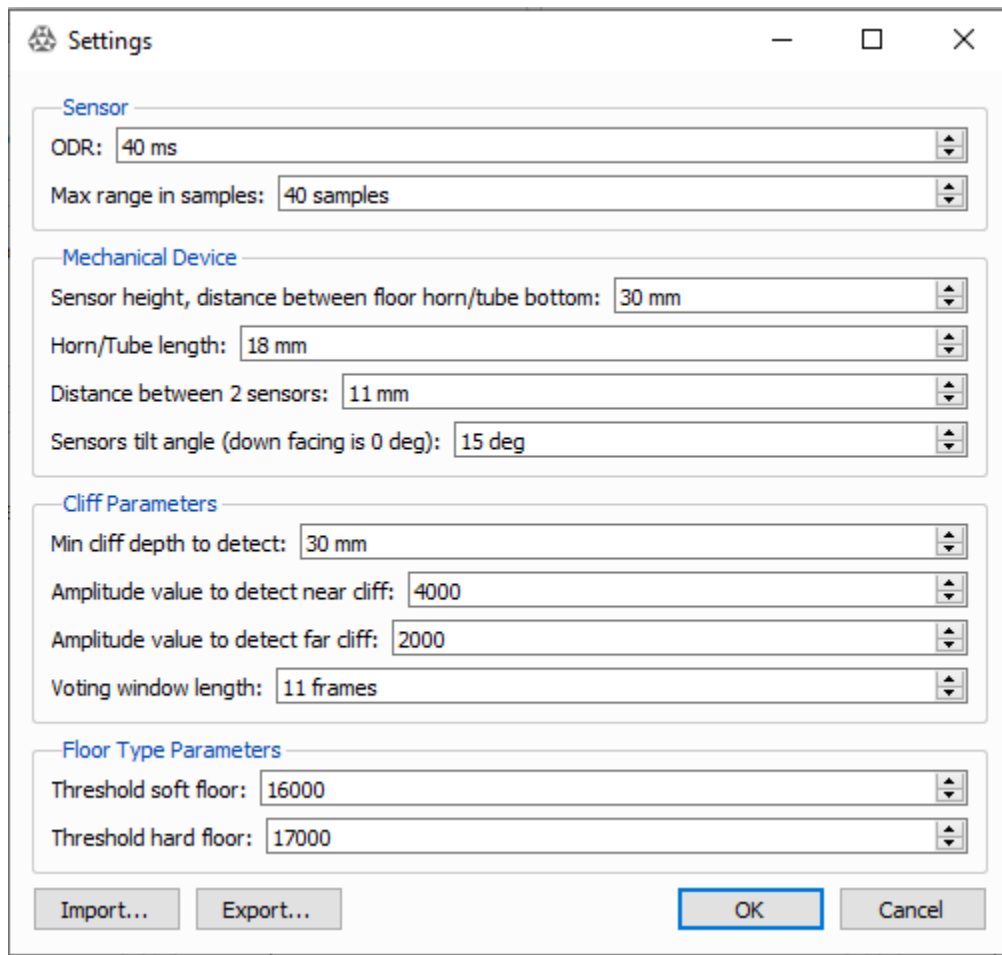

```
timestamp | algorithm type | tx sensor id | rx sensor id | detection result | cliff_index | cliff depth estimate
```
 - For floor type data, the data format is:


```
timestamp | algorithm type | tx sensor id | rx sensor id | floor type metric | decision threshold | floor type result | start mag derivative(for debug)
```
- **Widgets:** Click the “ASCAN” button to open the A-scan (amplitude scan) widget. Highest amplitudes are bright yellow, while lowest amplitudes are dark violet. This color scale is relative to the amplitude ranges being currently shown on the A-scan, and does not represent the absolute amplitude values.
- **Cliff Detection:** Output from the cliff detect algorithm on the current cliff status (“Cliff” or “Floor”)

- **Floor Type:** Output from the floor type algorithm on the current floor type status (“Hard Floor” or “Soft Floor”)
- **Floor/Cliff Data:** Numerical output values from both algorithms
- **Magnitude:** Displays the magnitude of the current echo measured by the sensor. The x-axis shows the range samples (which translates to time/distance) provided by the sensor. The y-axis is the amplitude of the received signal.
- **Cliff Depth Estimate:** Shows the cliff depth estimate over time. To obtain the cliff depth, the sensor height needs to be subtracted when the sensor is above the floor.
- **Floor Type Metric:** The floor type metric plot shows the floor type metric over time with respect to the adaptive threshold. If the metric is below the threshold, the floor type is considered as a soft floor. If the metric is above the threshold, the floor type is considered as a hard floor.

3.2 SETTINGS

If settings are to be changed, this needs to be done before the board is connected with the “Connect” button.



The screenshot shows a 'Settings' dialog box with the following sections and values:

- Sensor**
 - ODR: 40 ms
 - Max range in samples: 40 samples
- Mechanical Device**
 - Sensor height, distance between floor horn/tube bottom: 30 mm
 - Horn/Tube length: 18 mm
 - Distance between 2 sensors: 11 mm
 - Sensors tilt angle (down facing is 0 deg): 15 deg
- Cliff Parameters**
 - Min cliff depth to detect: 30 mm
 - Amplitude value to detect near cliff: 4000
 - Amplitude value to detect far cliff: 2000
 - Voting window length: 11 frames
- Floor Type Parameters**
 - Threshold soft floor: 16000
 - Threshold hard floor: 17000

At the bottom, there are buttons for 'Import...', 'Export...', 'OK', and 'Cancel'.

Figure 9. Default sensor settings.

Sensor settings:

- **ODR:** The time interval at which the sensor should be periodically triggered to take a measurement. Reducing ODR increases the data bandwidth required to transfer data from the sensor to the host. A 40ms ODR is equal to a data acquisition frequency of 25Hz. Default value is 40ms. Range of permitted values is [10, 1000].
- **Max range in samples:** The number of IQ traces to acquire for each sensor measurement. Higher values allow the sensor to search for echoes further away, but also increases the amount of data collected, the data transfer time, and data processing time. The cliff detection algorithm has the best performance at 40 samples. Default value is 40 samples. Range of permitted values is [20, 80].

Mechanical Device settings:

Note: Changing mechanical device settings from default values may require re-tuning cliff and/or floor type parameter settings to achieve optimal algorithm performance.

- **Sensor height:** Distance between the floor and the bottom of the horn (e.g. bottom of the robot) in mm. Default value is 30mm. Range of permitted values is [0, 140].
- **Horn/Tube length:** Length of horn/tube in mm. Default value is 18mm. Range of permitted values is [2, 50].
- **Distance between 2 sensors:** Center-to-center distance between the two sensors (how far they are spaced apart from each other). Default value is 11mm. Range of permitted values is [10, 60].
- **Sensor tilt angle:** Sensor tilt angle relative to the floor, in degrees. Sensor pointing directly down at the floor is 0 degrees. Default value is 15 degrees. Range of permitted values is [0, 45].
- For best algorithm performance, all physical input measurements should be accurate to +/- 1 mm or +/- 1 degree.

Cliff Parameters settings:

- **Min cliff depth to detect:** The minimum cliff depth that should be detected and considered as a cliff. Cliff depths that are smaller than this value will be treated as a regular floor. Default value is 30mm. Range of permitted values is [10, 140].
- **Amplitude value to detect near cliff:** The amplitude threshold to consider an ultrasound echo as a short-range cliff. Default value is 4000 LSBs.
- **Amplitude value to detect far cliff:** The amplitude threshold to consider an ultrasound echo as a long-range cliff. Default value is 2000 LSBs.
- **Voting window length:** Length of detection voting window in number of frames. This parameter is used to smooth the instantaneous detection result. Lower values will result in faster algorithm reaction, but also will increase likelihood of false cliff detections. Set this parameter to balance between reaction time and false detection frequency. Default value is 11 frames. Range of permitted values is [1, 101].

Floor Type Parameters settings:

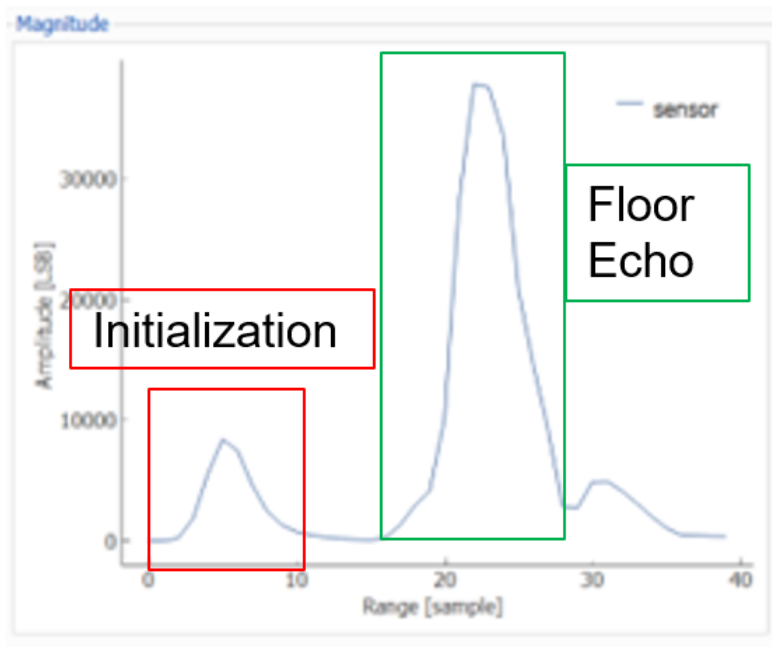
- **Threshold soft floor:** Initial threshold on the floor type detection metric. Values below this threshold will be considered a soft floor.
- **Threshold hard floor:** Initial threshold on the floor type detection metric. Values above this threshold will be considered a hard floor.

Buttons:

- **Import:** Import parameters from json file. The json file format must be the same as the “Export” button.
- **Export:** Export parameters to json file.
- **OK:** Apply modifications and close window.
- **Cancel:** Discard modifications and close window.

3.3 UNDERSTANDING THE GUI OUTPUTS

The “Magnitude” plot displays the return echo signal as measured by the receive-only sensor. The first peak is the initialize phase of the receive sensor, which results from powering up and waking the sensor. The second peak is the actual echo from the floor, that was originally sent from the transmitter sensor. The relative magnitude of this peak determines whether the algorithm will classify the floor as a soft floor (low amplitude) or hard floor (high amplitude).

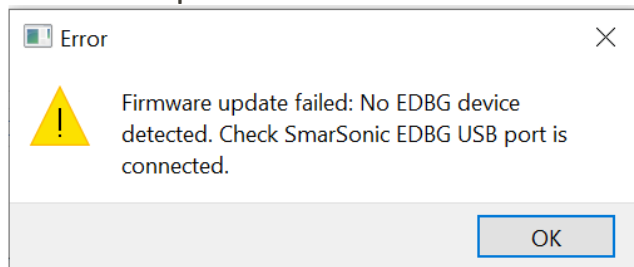


The “Floor Type Metric” plot displays the algorithm’s calculated metric for the amplitude of the floor’s return echo over time. If the RVC is transitioning between hard and soft floors, the metric’s displayed value will correspondingly change along such floor transitions. While the RVC is moving, there will be some fluctuations in the floor type metric, and is normal sensor behavior.

The “Cliff Depth Estimate” plots the cliff detect algorithm’s estimate for the cliff depth/size over time. In the Magnitude plot, the floor echo’s position will determine if the algorithm classifies the situation as a floor or cliff. If the echo is too far away, or no echo is detected, the algorithm will consider it a cliff situation. If the sensor or RVC is moved up and down relative to the floor, this plot will correspondingly track the sensor/RVC’s vertical motion.

4 TROUBLESHOOTING AND FAQ

- **The GUI does not display any signal:** Verify all connections. Reset the board by pressing reset button on the board. If it is still not working, flash the board with the Default firmware using the arrow down button next to the Connect/Disconnect button. Also, verify that the correct firmware is flashed.
- **Firmware flash produces an error:**



Check that the USB cable is plugged into the EDBG port for flashing. Check that the jumper is in the correct position.

- **I reduced the ODR and now the GUI does not display any signal:** Possibly the FTDI driver latency on your computer is set too high. To fix this issue, 1) go to device manager / Ports (COM & LPT), 2) select your FTDI COM port, 3) right-click on port properties / Port Settings / advanced 4) in BM Options, set latency timer to 1 ms. 5) reset the board, restart the GUI. You should now be able to see the signal with ODR set to 10ms.
- **Cliff or floor performance is not good:** Verify the physical dimensions of the mechanical device settings. The parameters need to be accurate by +/- 1mm or +/- 1 degree for best performance.
- **High cliff is not detected:** Decrease parameter "Amplitude value to detect far cliff" (steps of 500 recommended)
- **Small cliff is not detected:** Decrease parameter "Min cliff depth to detect" (steps of 1 mm) or decrease parameter "Amplitude value to detect near cliff (steps of 500 recommended)
- **Floor is detected as cliff:** Increase parameter "Amplitude value to detect near cliff" (steps of 500) or increase parameter "Min cliff depth to detect (steps of 1 mm)
- **Hard floor is classified as soft floor:** Increase "Threshold hard floor" and/or decrease "Threshold soft floor". Recommended value: "Threshold hard floor" $\leq 2 \times$ min amplitude of hard floor metric within temporal window of 8 samples.
- **Soft floor is classified as hard floor:** Increase "Threshold soft floor" and/or decrease "Threshold hard floor". Recommended value: "Threshold soft floor" $\geq 2 \times$ max amplitude of soft floor metric within a temporal window of 8 samples.

5 APPENDIX

ITEM NO.	DESCRIPTION	QTY
1	CH101 SENSOR PCBA (*SEE NOTES)	2
2	SENSOR CAP	2
3	PARTICLE INGRESS FILTER (PIF)	2
4	DUAL SENSOR HORN	1

REV.	DESCRIPTION	DATE	BY
1	INITIAL RELEASE	03 SEP 2021	TLE
2	ADDED PART DRAWINGS AND ADDITIONAL ASSEMBLY INFORMATION	14 OCT 2021	TLE
3	ADDED REQUIREMENT FOR CH101-02ABR SENSORS	14 JAN 2022	TLE

***THIS APPLICATION REQUIRES THE USE OF CH101-02ABR SENSORS FOR THE PCBA**

UNLESS OTHERWISE SPECIFIED:
 1. ALL DIMENSIONS ARE IN MM.
 2. REFER TO CAD MODEL FOR UNSPECIFIED DIMENSIONS AND GEOMETRY.
 3. CIRCLED ITEMS INDICATE CRITICAL-TO-FUNCTION PARAMETERS.

UNLESS OTHERWISE SPECIFIED:		TOLERANCES ARE IN MM		FINISH		DO NOT SCALE DRAWING	
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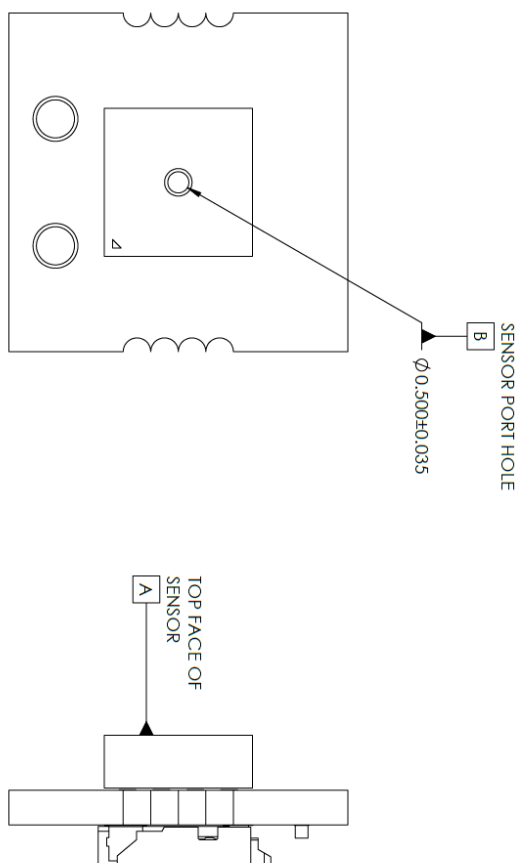
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CLIFF DETECT 2-SENSOR REFERENCE DESIGN ASSEMBLY

SIZE: B
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 SCALE: 3:2
 WEIGHT:
 SHEET 1 OF 6

5.1

CH101 SENSOR PCBA (USE CH101-02ABR)

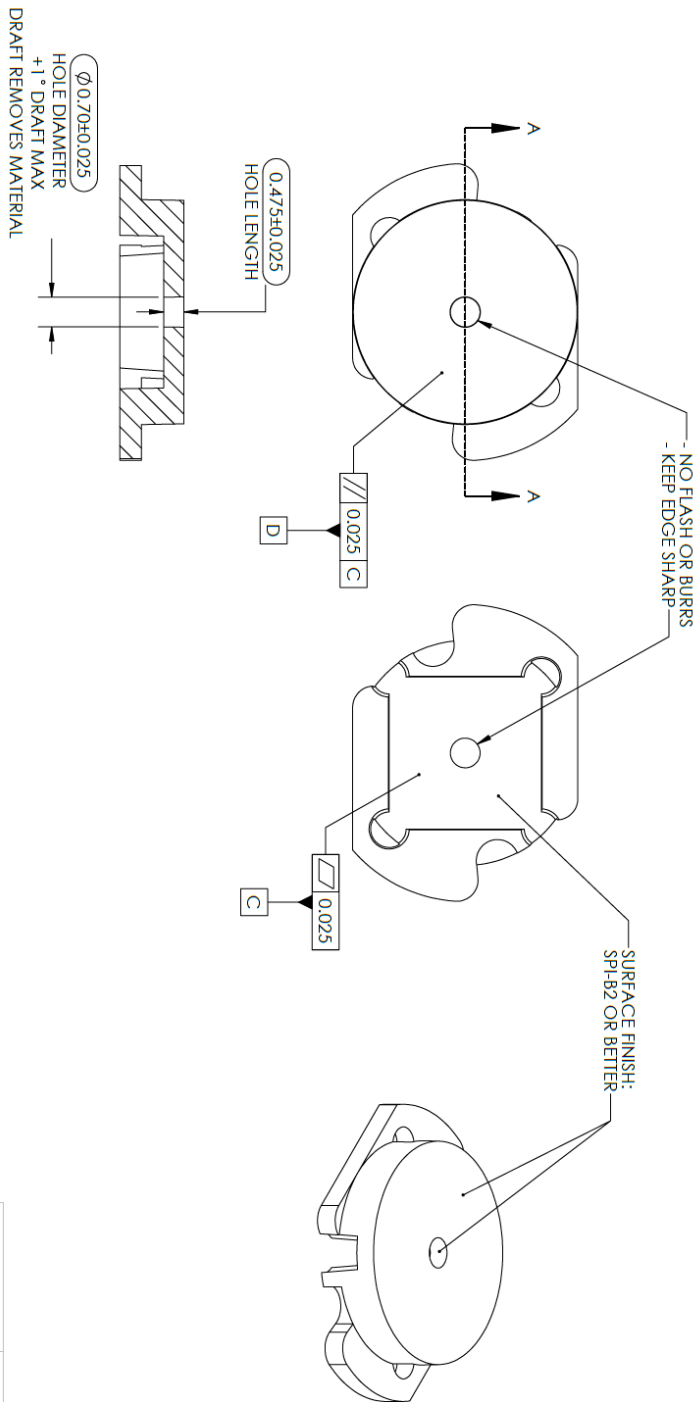


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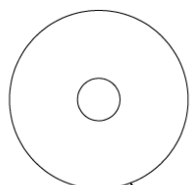
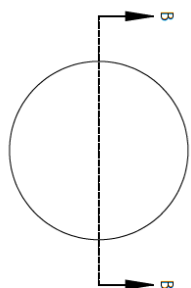
SENSOR CAP



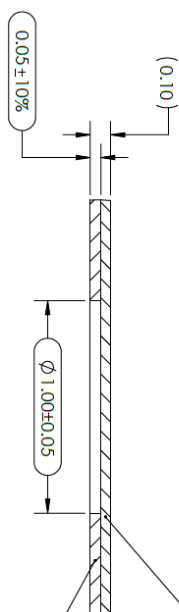
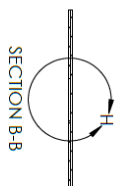
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2. REFER TO CAD MODEL FOR UNSPECIFIED DIMENSIONS AND GEOMETRY.
3. CIRCLED ITEMS INDICATE CRITICAL-TO-FUNCTION PARAMETERS.
4. MATERIAL: ABS, PC, OR SIMILAR LOW-SHRINK PLASTIC RECOMMENDED.

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SIZE DWG. NO. REV		B 3	

PARTICLE INGRESS FILTER (PIF)



- OUTER DIAMETER SHOULD BE SMALLER THAN SENSOR CAP



—SAATI ACOUSTEX B042HY MESH

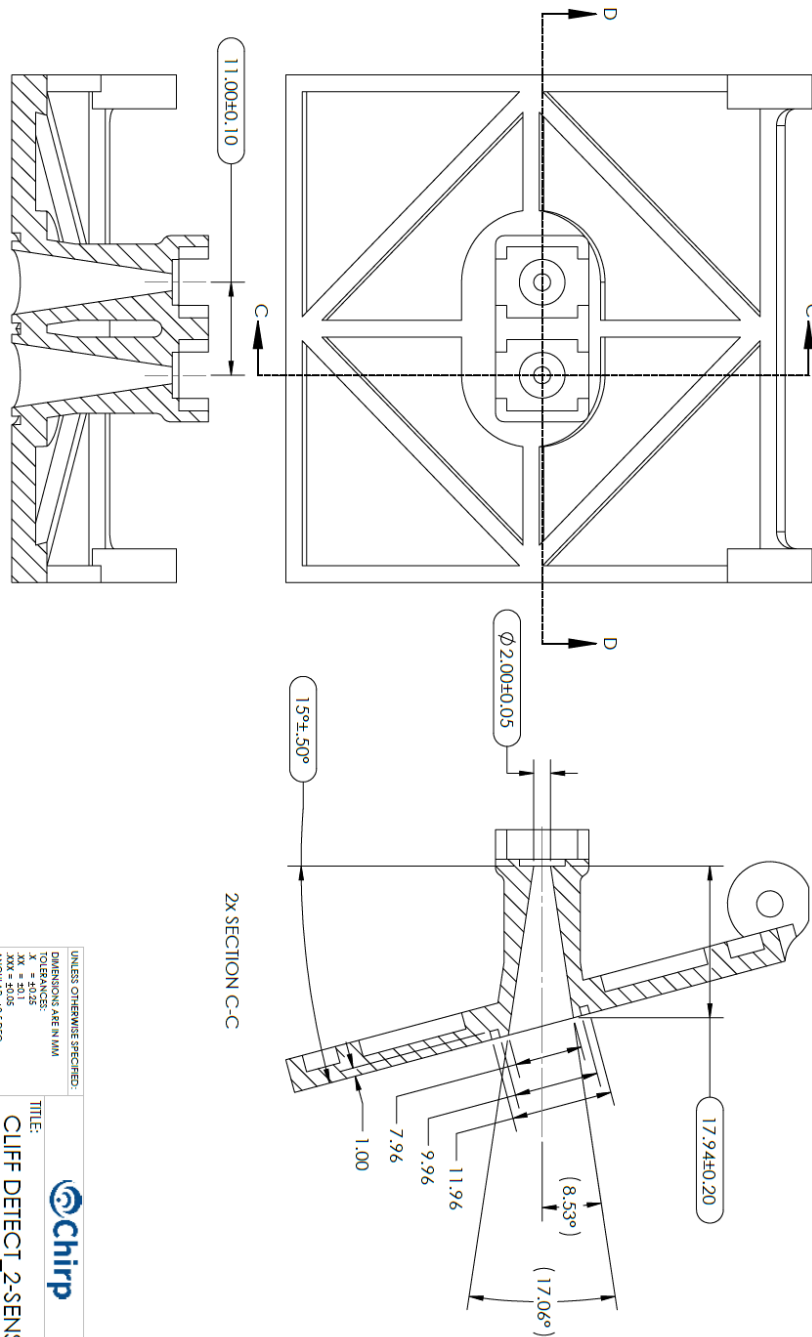
—DOUBLE-SIDED PSA TAPE

DETAIL H
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- UNLESS OTHERWISE SPECIFIED:
1. ALL DIMENSIONS ARE IN MM.
 2. REFER TO CAD MODEL FOR UNSPECIFIED DIMENSIONS AND GEOMETRY.
 3. CIRCLED ITEMS INDICATE CRITICAL-TO-FUNCTION PARAMETERS.

	TITLE: CLIFF DETECT 2-SENSOR REFERENCE DESIGN ASSEMBLY		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: X = ±0.25 Y = ±0.15 ZMM = ±0.05 ANGULAR ±0.5 DEG
	INHERENT GEOMETRIC TOLERANCE SURFACE FINISH: 12.5-20.00 MATERIAL: 304 SS	SEE NOTES FINISH	INHERENT AND CONFORMAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF CHIRP MICROCONTROLS, ANY 3D MODEL WHICH THE ARTISTRY REPRESENTATION OF CHIRP MICROCONTROLS IS PROTECTED
SCALE: 10:1 WEIGHT:	SIZE DWG. NO.	REV 3	SHEET 4 OF 6

DUAL SENSOR HORN

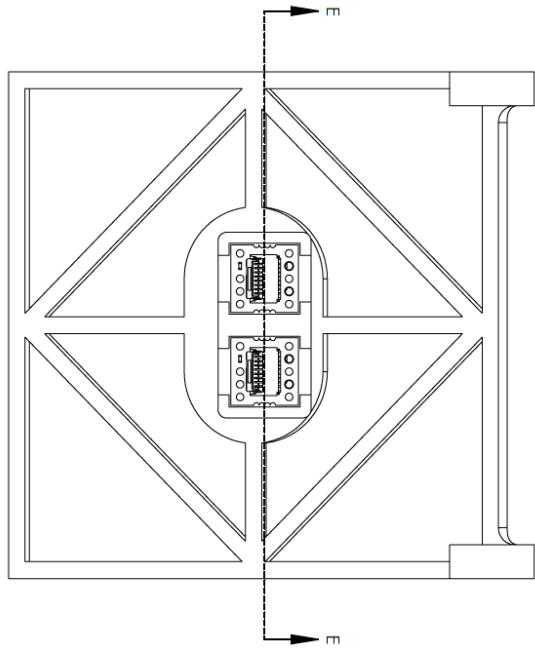


- UNLESS OTHERWISE SPECIFIED:
1. ALL DIMENSIONS ARE IN MM.
 2. REFER TO CAD MODEL FOR UNSPECIFIED DIMENSIONS AND GEOMETRY.
 3. CIRCLED ITEMS INDICATE CRITICAL-TO-FUNCTION PARAMETERS.

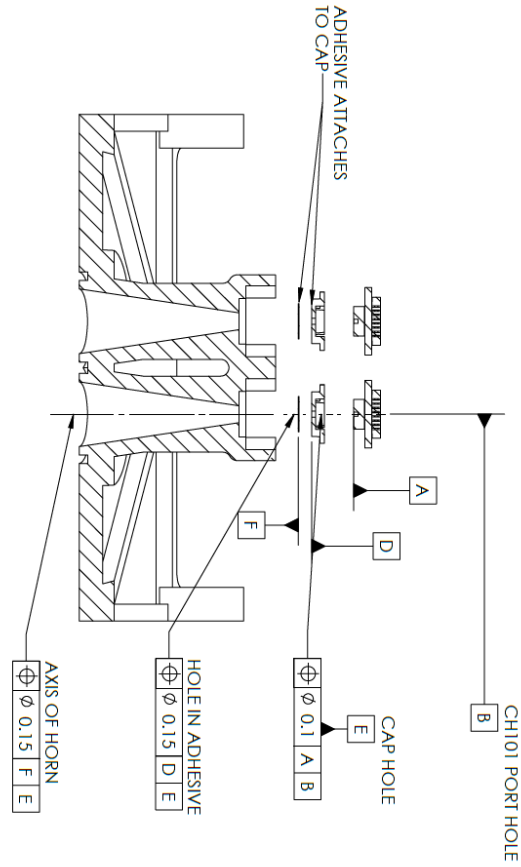
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CHIRP MICROSYSTEMS IS
PROHIBITED.

UNLESS OTHERWISE SPECIFIED:		DIMENSIONS ARE IN MM	
TOLERANCES		FINISH	
XX = ± 0.1		N/A	
XY = ± 0.25		SEE NOTES	
ANGULAR: ± 0.5 DEG		DO NOT SCALE DRAWING	
INTERPRET GEOMETRIC AS PER Y14.5-2009		SCALE: 2:1	
TOLERANCE PRE: Y14.5-2009		WEIGHT:	
TITLE:		SHEET 5 OF 6	
CLIFF DETECT_2-SENSOR			
REFERENCE DESIGN			
ASSEMBLY			
SIZE: DWG. NO.			
B			
REV			
3			

ASSEMBLY



SECTION E-E



- ASSEMBLY STEPS:
1. ATTACH CAP TO CH101 SENSOR PCBA. [2X]
 2. (RECOMMENDED) GLUE CAP TO PCB TO SECURE. [2X]
 3. ADHERE PIF TO CAP. CH101 SENSOR MODULE COMPLETE. [2X]
 4. ATTACH CH101 SENSOR MODULE TO HORN. [2X]
 5. USE GLUE TO SECURE CH101 SENSOR MODULE TO HORN. [2X]

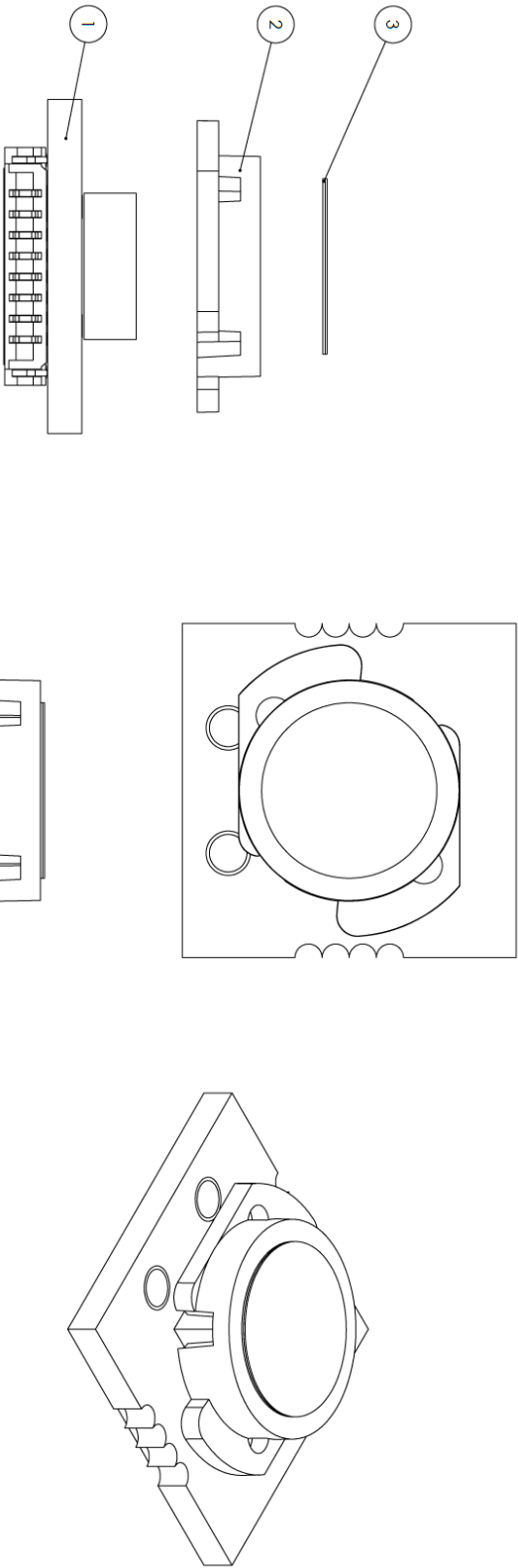
STEPS 1 THRU 3 ARE THE MOST CRITICAL TO APPLICATION PERFORMANCE. SEE "RVC REFERENCE MODULE" DRAWING FOR ADDITIONAL ASSEMBLY DETAILS.

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 3. CIRCLED ITEMS INDICATE CRITICAL-TO-FUNCTION PARAMETERS.

UNLESS OTHERWISE SPECIFIED:		Chirp	
DIMENSIONS ARE IN MM		TITLE:	
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XXX = 25.4		ASSEMBLY	
ANGULAR: 10.1 DEG		SIZE DWG. NO.	
INTERFER GEOMETRIC ASME		B	
TOLERANCE PER: 114.5-2009		REV	
FINISH		3	
SEE NOTES		SCALE: 2:1 WEIGHT:	
DO NOT SCALE DRAWING		SHEET 6 OF 6	
INTEGRITY AND CONFIDENTIALITY			
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WITHOUT THE WRITTEN PERMISSION OF			
CHIRP MICROSYSTEMS IS			
PROHIBITED.			

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	-	CH101 PCBA (*SEE NOTES)	1
2	262	REFERENCE CAP	1
3	736	REFERENCE PIF	1

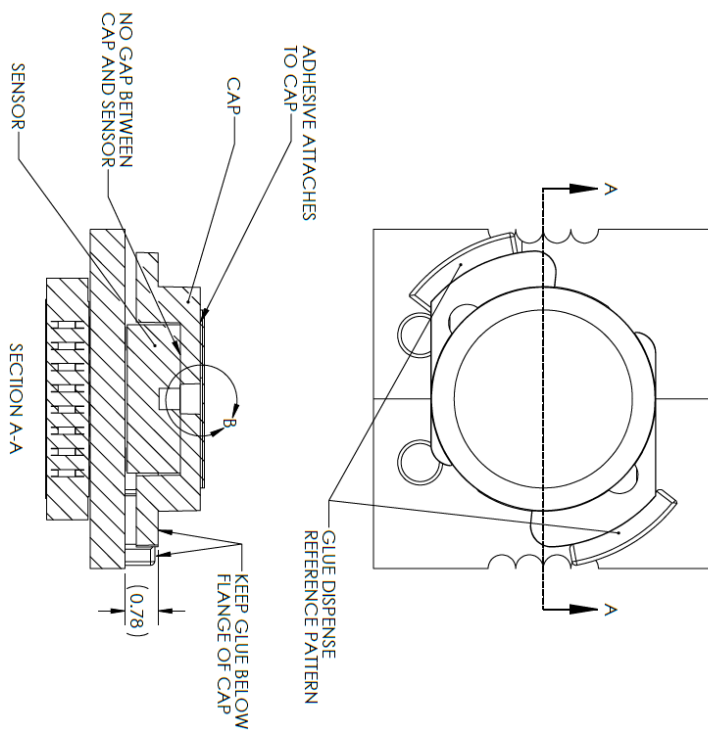
REVISIONS			
REV.	DESCRIPTION	DATE	BY
1	INITIAL RELEASE	14 JAN 2022	TLEI



***FOR PITCH-CATCH APPLICATIONS, CH101-02ABR MUST BE USED. FOR PULSE-ECHO APPLICATIONS, CH101-00ABR CAN BE USED INSTEAD.**

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 - REFER TO CAD MODEL FOR UNSPECIFIED DIMENSIONS AND GEOMETRY.
 - CIRCLED ITEMS INDICATE CRITICAL-TO-FUNCTION PARAMETERS.

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN MM	DRAWN	NAME	DATE
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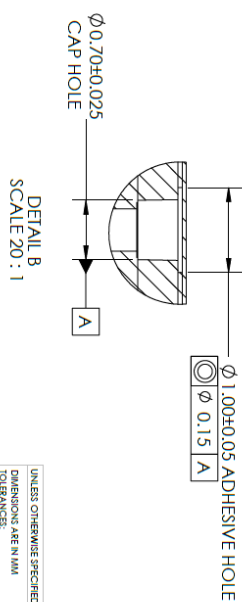
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 3. CIRCLED ITEMS INDICATE CRITICAL-TO-FUNCTION PARAMETERS.

REFERENCE ASSEMBLY STEPS:

1. PLACE CAP ON SENSOR. THERE SHOULD BE NO GAP BETWEEN CAP AND SENSOR.
2. DISPENSE GLUE* ADJACENT TO THE FLANGES. NOTE: GLUE MUST NOT WICK INTO PORT HOLE OF SENSOR.
3. CURE GLUE.
4. ADHERE PIF TO CAP. ADHESIVE IN PIF SHOULD NOT BLOCK OR OCCLUDE THE CAP HOLE.

*GLUE MATERIAL MUST MEET THE FOLLOWING REQUIREMENTS:

1. HAVE HIGH ENOUGH VISCOSITY TO NOT WICK INTO SENSOR PORT HOLE. RECOMMEND >5000 CPS VISCOSITY.
2. GLUE MATERIAL AND CURE CONDITIONS DO NOT DAMAGE PLASTIC MATERIAL OF CAP (SUCH AS HIGH TEMPERATURE) OR OTHER COMPONENTS OF PCB.



		TITLE: RVC REFERENCE MODULE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MM TOLERANCES: X = ± 0.25 Y = ± 0.15 Z = ± 0.05 ANGULAR: ± 0.5 DEG		REVERSE GEOMETRIC ASYME SURFACES UNLESS OTHERWISE SPECIFIED: 11.4.2009 MATERIAL: FINISH	
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SCALE: 10:1	WEIGHT:	SHEET 2 OF 2	

6 REVISION HISTORY

Revision Date	Revision	Description
02/16/2022	1.0	Initial Release

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